

# SEE THE LIGHT

The sustainable building conference for professionals

**GEARING UP FOR 2020**

**13 NOV 2015**

# ARCHITYPE

...

University of East Anglia  
The Enterprise Centre  
Exemplary Low Carbon Building

## **OJEU Design Competition**

Project: 'The Enterprise Centre'  
AKA 'Exemplar Low Carbon Building Project'

Client: University of East Anglia (UEA)

Key Stakeholders and Partners: UEA, InCrops, Norwich Research Park (NRP), European Regional Development Fund (ERDF), BBSRC, BRE, Fraunhofer IWM, Kingston University

Funding: ERDF, UEA, NRP, BRE & BBSRC

## **Single Point Delivery Team**

Morgan Sindall - Contractor

Architype – Architect, Passivhaus Designer, Embodied Carbon

BDP – Structure & MEP

Churchmans – Landscape Architect



**MORGAN  
SINDALL**

**Churchman**  
landscape architects

**ARCHITYPE**

**BDP.**

**BIDWELLS**



**adap+**

**Centre  
for Built  
Environment**

**UEA** University of  
East Anglia

**norwich  
research  
park**

**bre**

**EUROPEAN UNION**  
Investing in Your Future  
European Regional  
Development Fund 2007-13

**ERDF**  
low carbon economic growth  
in the East of England

**Communities  
and Local Government**

**BBSRC**  
Bioscience for the future

# The Brief

# **Brief - Standards and Qualitative**

**‘A World Class Building’ - Exemplary Academic and Workspace Environment**

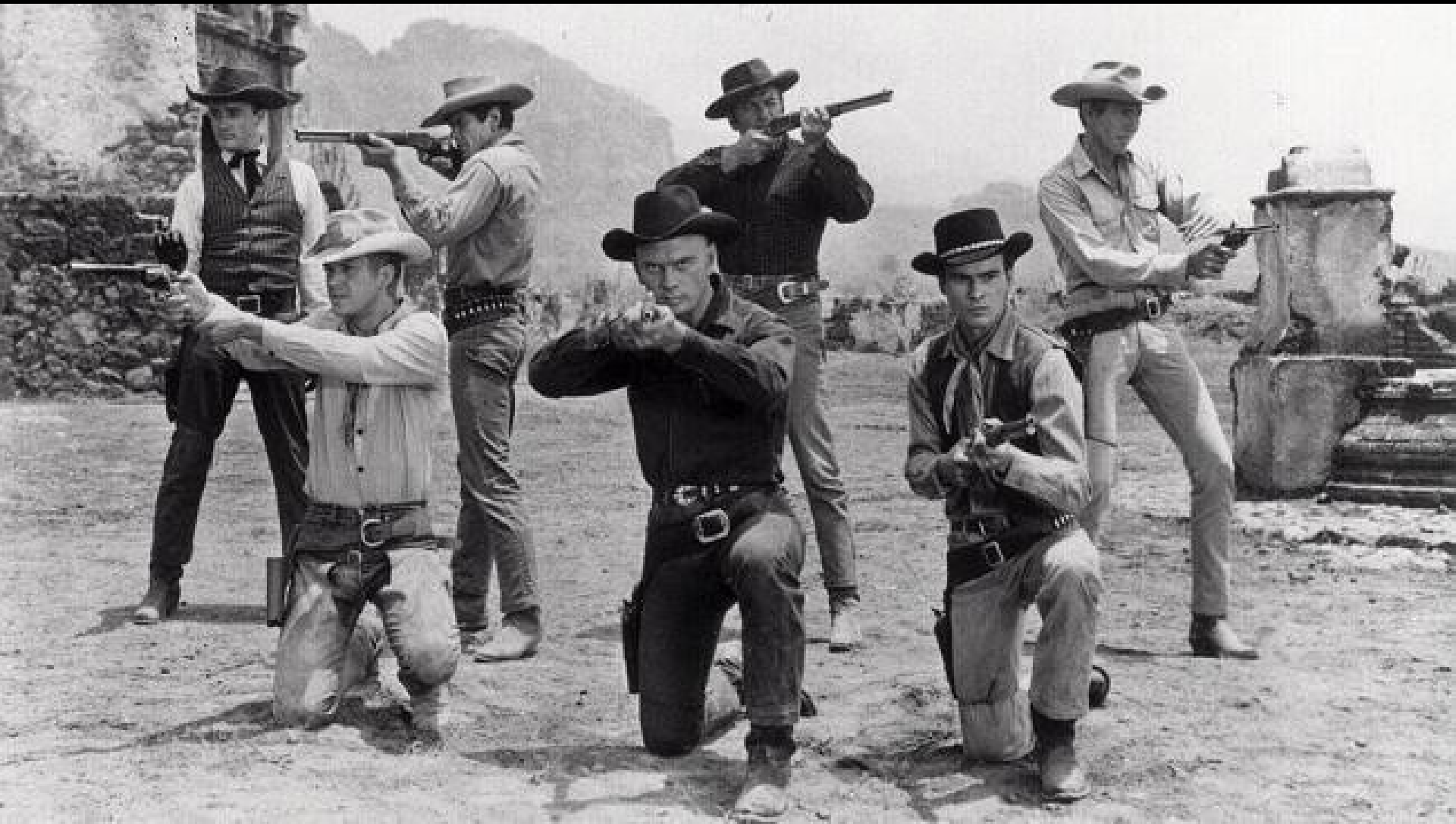
**‘Gateway to the University’ and sympathetic to Earlham Park Context**

**Flexible, Adaptable and Ability to hold Conferences and other Events**

**Showcase of Sustainability**

- **100 Year Design Life, including adaptation for Climate Change**
- **Passivhaus Certification**
- **Breeam Outstanding**
- **Very Low Embodied Energy and High Sequestered Carbon: Ultimate Aim to be a ‘Carbon Sink’**
- **Focus on Local Supply Chains**
- **High Use of Renewable Materials**
- **Soft Landings and 3 Year Post Occupancy Evaluation**

# The 'Magnificent 7'



# Brief - Functional

## **Demonstration and Business Support Delivery**

**Built Environment Centre Demonstration and Exhibition Area**

**Dynamic Testing Suite - Built Environment**

**Offices for Business Support (ERDF & NRP)**

## **Lettable Floor Space**

**Hot Desk Area**

**Start-up Units**

**Expansion Units**

## **Academic Teaching and Learning Space**

**300 Seat Lecture Theatre**

**Seminar Rooms**

**Social Work Areas**

**Offices**

# The Context











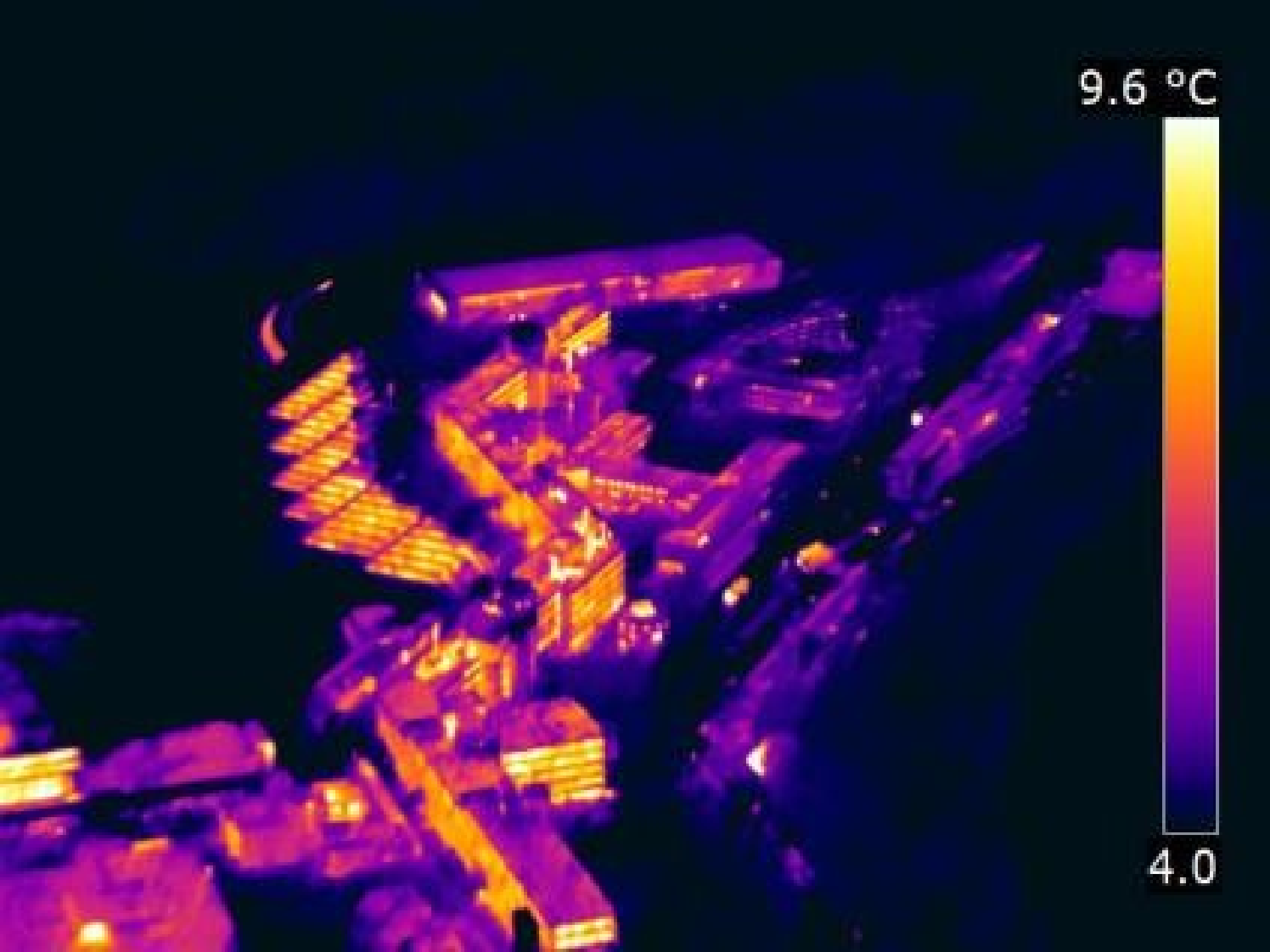


Aerial Photo of Site from the West; VADD

computers and blues













BLUMENBY BÜRO

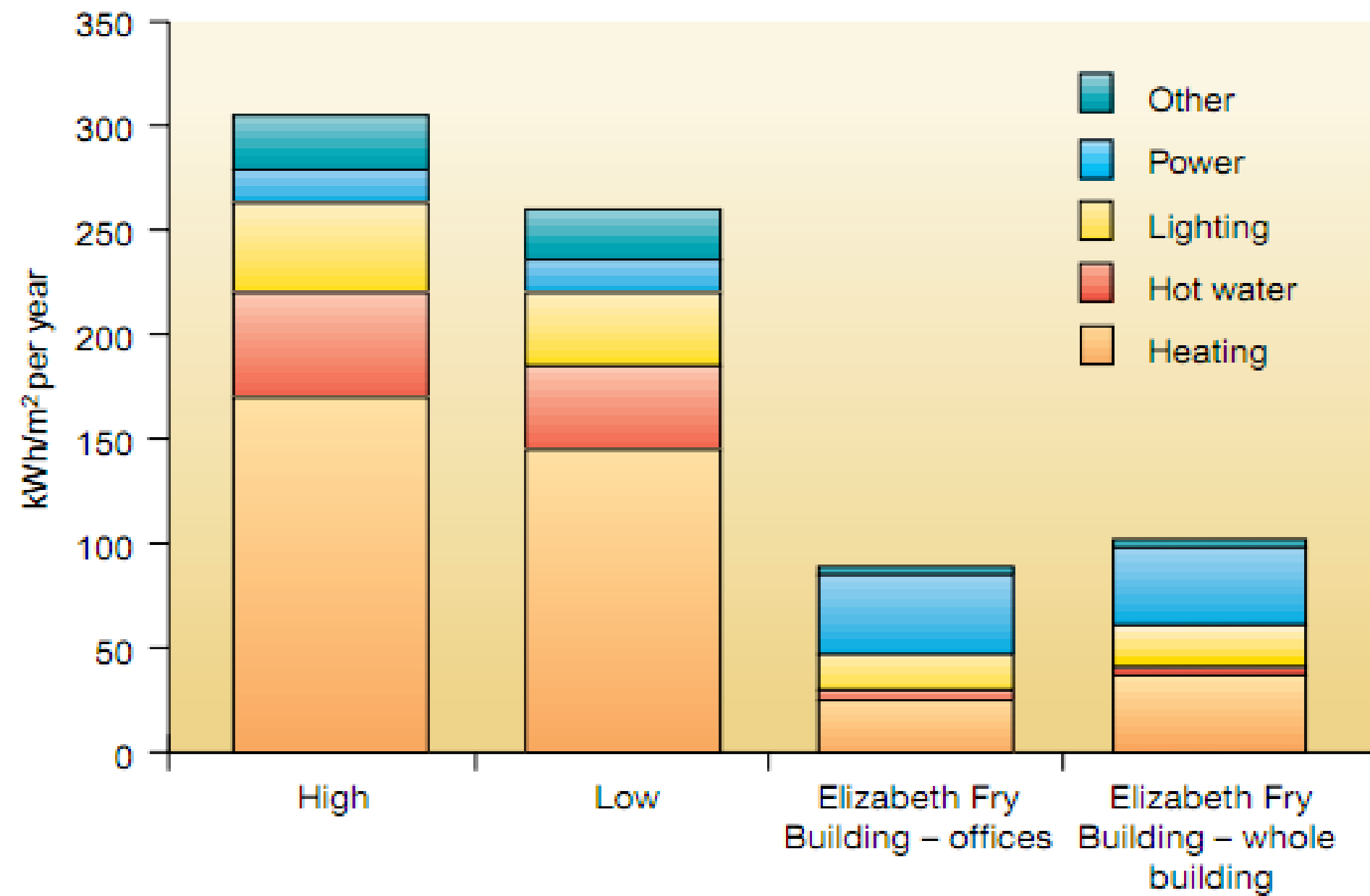


# BUILDING SERVICES journal

The magazine of the CIBSE

## The best building ever?

*PROBE Team's  
verdict on the  
Elizabeth Fry  
Building*



*Figure 4 Annual energy consumption compared to DETR's 'low' and 'high' benchmarks*





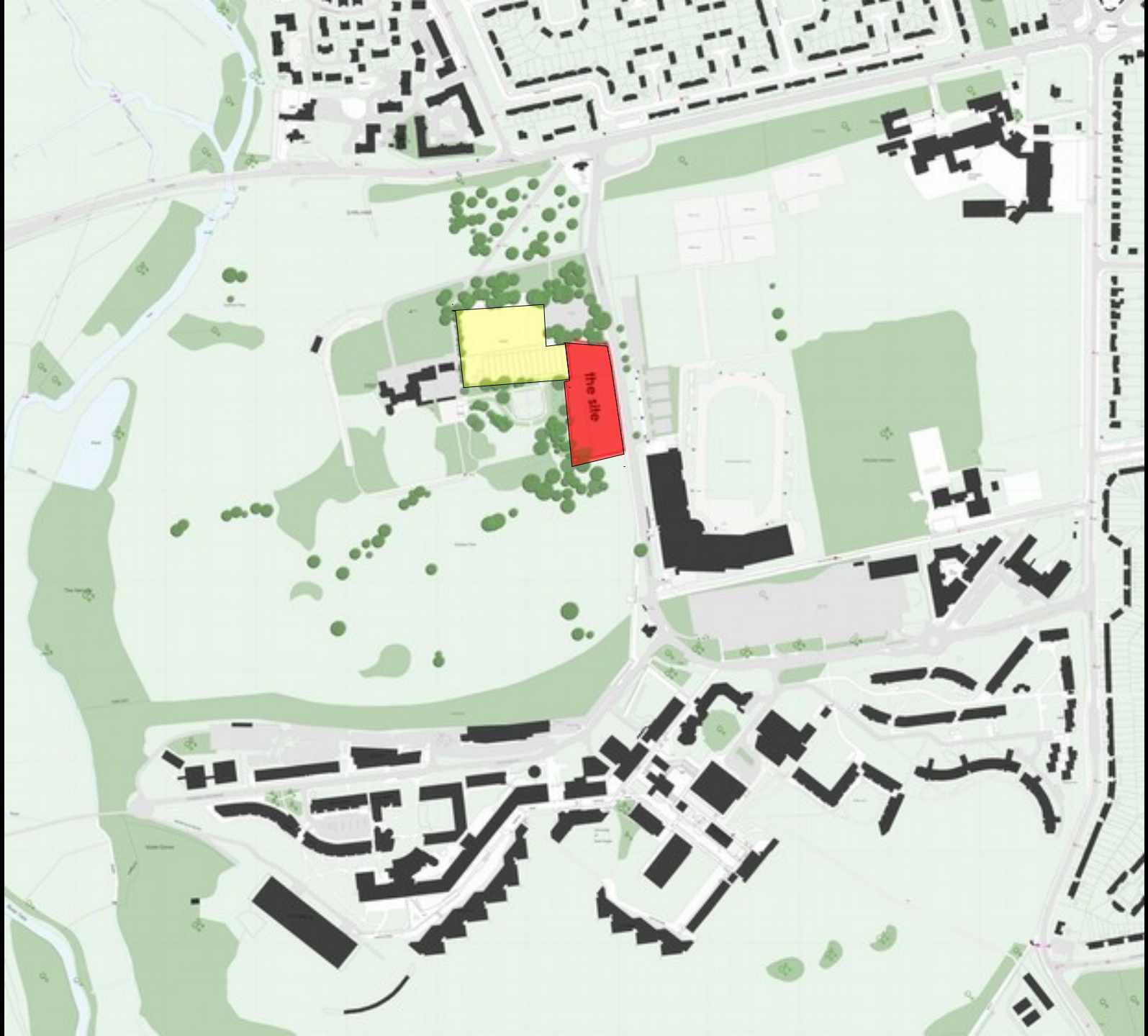
## Low carbon supply chains for forest products in the East of England



John French, Benedict Binns, Mark Coleman InCrops Ltd, UEA  
Ed Suttie, Chris Holland and Martin Glynn BRE  
Steve Scott, Mark Broadmeadow, Forestry Commission  
Barry Haines, Norwich Business School, UEA

A report commissioned by the East of  
England Development Agency and  
produced by InCrops Ltd with BRE, Forestry  
Commission and Norwich Business School

# The Competition Response







Future Phase

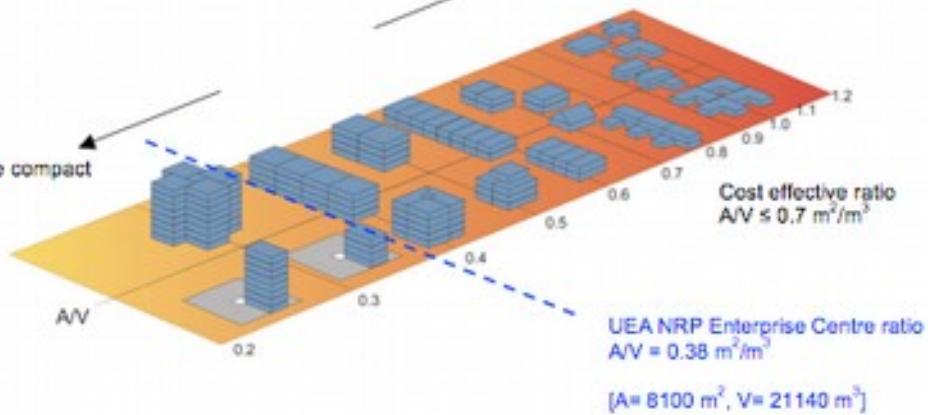
Earlham  
Hall

Enterprise  
Centre

Area/volume ratio

less compact

more compact



Sketch Aerial Perspective from South West



**Chalk** .....  
Norwich, Norfolk



**Hemp** .....  
Lime Technology, Suffolk  
or  
Black Mountain, Suffolk



**Earth and Reed** .....  
Needham Market, Suffolk



**Lime Mortar** .....  
Ashfield Traditional  
Needham Market, Suffolk  
**Anglia Lime** .....  
Sudbury, Suffolk



**New World Timber frame** .....  
Saffron Walden, Essex  
**Timber** .....  
Thetford Forest, Norfolk



North Norfolk Reed Cutters Association  
Clay-next-the-Sea, Norfolk



**Flint Cobbles** .....  
Norfolk



.....Gerald Barnes  
Norwich, Norfolk



.....H. Gingell Ltd  
Horsea, Cambridge

.....Paul Bellinger  
Beccles, Suffolk

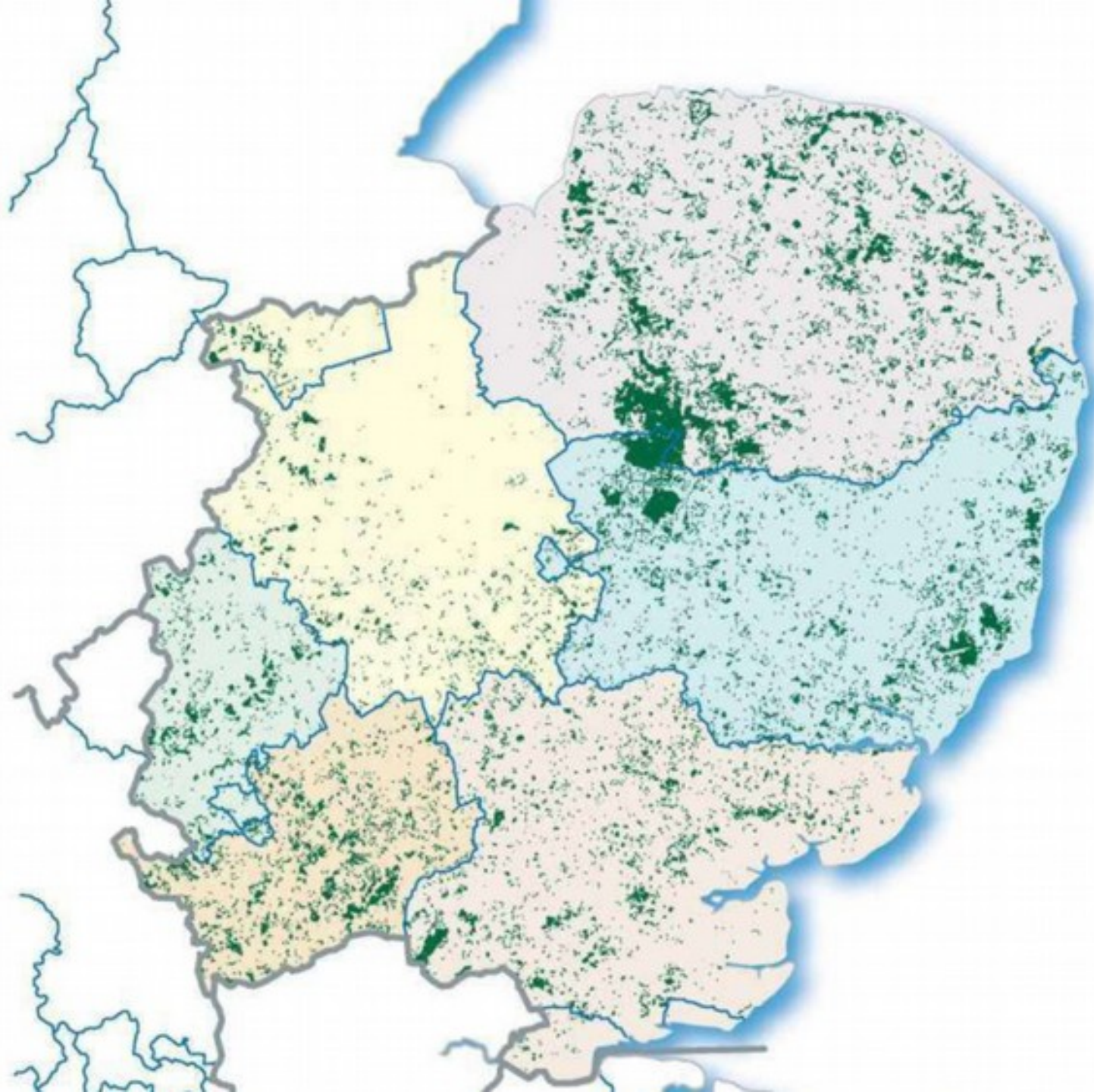


.....Norfolk Straw Products Ltd.  
Dereham, Norfolk



A large proportion of materials will be sourced from East Anglia. Where this is not possible, the majority of materials will be sourced elsewhere within the UK.







# FARM & COUNTRY

in association with BROWN & CO

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Picture: BENTON & BOWLES

## It's the return of the reed cutters

Until the role of reed cutting changed brought to the first world war, the broads were a source of income for the reed cutters, carrying out commercial reed cutting as one of their duties.

However, a gradual decline in numbers over the decades accelerated in the closing years of the last century to the point where there were fewer than 10 reed cutters working on the broads.

The legendary and much photographed reed cutters, who have been working on the broads since the 19th century, have now returned to the broads in a new capacity as reed cutters.

Until the role of reed cutting changed brought to the first world war, the broads were a source of income for the reed cutters, carrying out commercial reed cutting as one of their duties.

For centuries they have symbolised a Broadland way of life but in recent years have become as threatened as the bittern. **STEPHEN PULLINGER** reports on pioneering Broads Authority plans to revive the number of reed cutters and increase the areas commercially harvested.

That target would require extending the cutting on certain reed beds and bringing other neglected reed beds into production.

Working on a projected reed beds map of the broads, he said that to preserve biodiversity it was important to surround these beds with other habitats, including wet woodland areas and low cut or the spongy rather than water for conservation purposes.

Mr Pollitt said: "There will be benefits to people, protecting the opportunities for them to live and work on the broads, and we will also facilitate new uses for reed beds, such as compost and bio-energy to help conserve the broads."

Underlining the importance of managing the landscape to preserve the low risk biodiversity, he said: "We all know the government are



CHECKING THE CROP: Paul Edridge gets a closer look at some of the reeds growing at Hickling Broad, where, below, Rowan Nichols is engaged in cutting duties.



supporting society to find other ways to pay for conservation management. "This plan will help to get land management as a sustainable business."

The said landowners, who would still have a duty to manage protected sites even if they had government conservation payments, had already been very positive about the initiative and were beginning to employ the local cutters to undertake all sorts of wetland work.

At the start of the plan, already seen the provision of training for new reed cutters and addressing the issue of availability of work by providing them with search assistance contracts outside the cutting season.

Efforts would also be made to expand the market by looking for opportunities to sell lower-grade reed for domestic outbuildings. The first step has been the appointment of reed cutter Gary Elliott, 40, to carry out a survey of Broadland reed beds.

Mr Elliott, who was brought up in Norfolk and now lives at Barton Turf and Broadland's March, Colwell, will be contacting about 10 landowners and visiting sites all around the broads to assess the quantity and quality of reed.

Priority areas will be the Aft and Shaw valleys and site of the sites Mr Elliott will be inspecting is the Broad Authority-owned Baiton March, near Luffham, to see if the site - created out of grazing marsh about 10 years ago - has potential for commercial cutting.

A reed cutter for 10 years, Mr Elliott said: "I've got to go to the marsh and feel the quality of the reed in your

hand, you don't know" he said he would be checking the viability of sites for expansion, looking at issues such as access and how easy it would be to remove the reed.

On reed beds which had partly flooded, he would be looking for ways to cut them to a commercial quality.

Highlighting his love for the job, despite comments to a pension for wildlife, "of course, Paul I have even had better chicks raising my brother" - Mr Elliott praised the action plan to protect the area's heritage and "keep people in the broads".

"We can see a future for living and working on the broads now whereas before there did not appear to be any future," he said.

While types of reed is currently exported from places as far afield as China and Ukraine, he said there was

a quality assurance in the use of reed cut locally.

He said: "There is a link between the cutter, the cutter and the cutter. Sometimes we might be exporting reed to a house in our village so we are not going to be giving them poor quality reed."

Mr Elliott said the potential for expanding the business was shown by the fact that "everything we cut is sold before we cut it".

His optimism is shared by Paul Edridge, 41, and Rowan Nichols, 41, who represent the new breed of reed cutters having entered the industry the year ago on a Broadland Authority training scheme funded by the Heritage Lottery Fund.

Mr Edridge, a former industrial chemist, and Mr Nichols, who used to work as a landscape gardener, cut reed together on the Norfolk Wildlife Trust marsh at Hickling Broad.



**“Every thatcher we have supplied has previously having to import reed and they are very excited to have English reed again. They prefer it to the foreign stuff; one reported having to take three weeks to clean out a container load of imported reed.”**

Paul Edridge

English reed again," he said. "They prefer it to the foreign stuff; one reported having to take three weeks to clean out a container load of imported reed."

"And their customers are also delighted to find out where the reed has come from locally."

The year who also cut reed at Barton, in Essex, Somerset and New Hill, agree that the co-operation of landowners - for example to open up water levels - will be crucial for the expansion plans to work.

Since chairman Richard Stirling, 41, who lives in Somerset and cuts reed at nearby Marston Broad, said he was "very positive" about the new initiative which he saw as a way of "reconnecting conservation with commercial agriculture".

He said: "At the moment, thatchers have little choice but to use imported reed owing to the limited availability of UK reed."

"Fully traditional and sustainable reed bed management needs to move often in favour of longer-term production cutting and harvesting."

Other issues impacting on production include access problems, changing water levels, the widening of traditional drains resulting in excessive areas of spoil and scrub encroachment.

Mr Stirling said the Broadland Authority's new initiative should be developed across the UK to create new employment opportunities.

"There are several thousand hectares of reed beds throughout the UK, but I understand that it is only in the broads where there is a desire to encourage further commercial participation in reed bed management," he added.

**It is worth a visit of Ed Edridge demonstrating reed cutting work** [www.broadland.co.uk](http://www.broadland.co.uk)





# STRUCTURE



'Brettstapel' is used for the walls. It's a high strength solid timber construction system, which is super low embodied energy and needs no glue or metal fixings. It is made from local timber sourced from Thetford Forest



Larsen trusses sit outside the Brettstapel system forming a 'duvet' layer. The trusses are filled with hemp insulation to achieve the U-values required for Passivhaus



# CLADDING AND RENDER

A striking feature is the thatch cladding which marks the entrance to the building. Long straw thatch panels made in barns around Norfolk have been brought to site, bringing thatch into the 21st century



The lecture theatre is finished with lime render which creates a light and reflective surface



# NATURAL INTERIORS

Local joiners are helping to build timber staircases, with hardwood treads and handrails that are robust and resilient



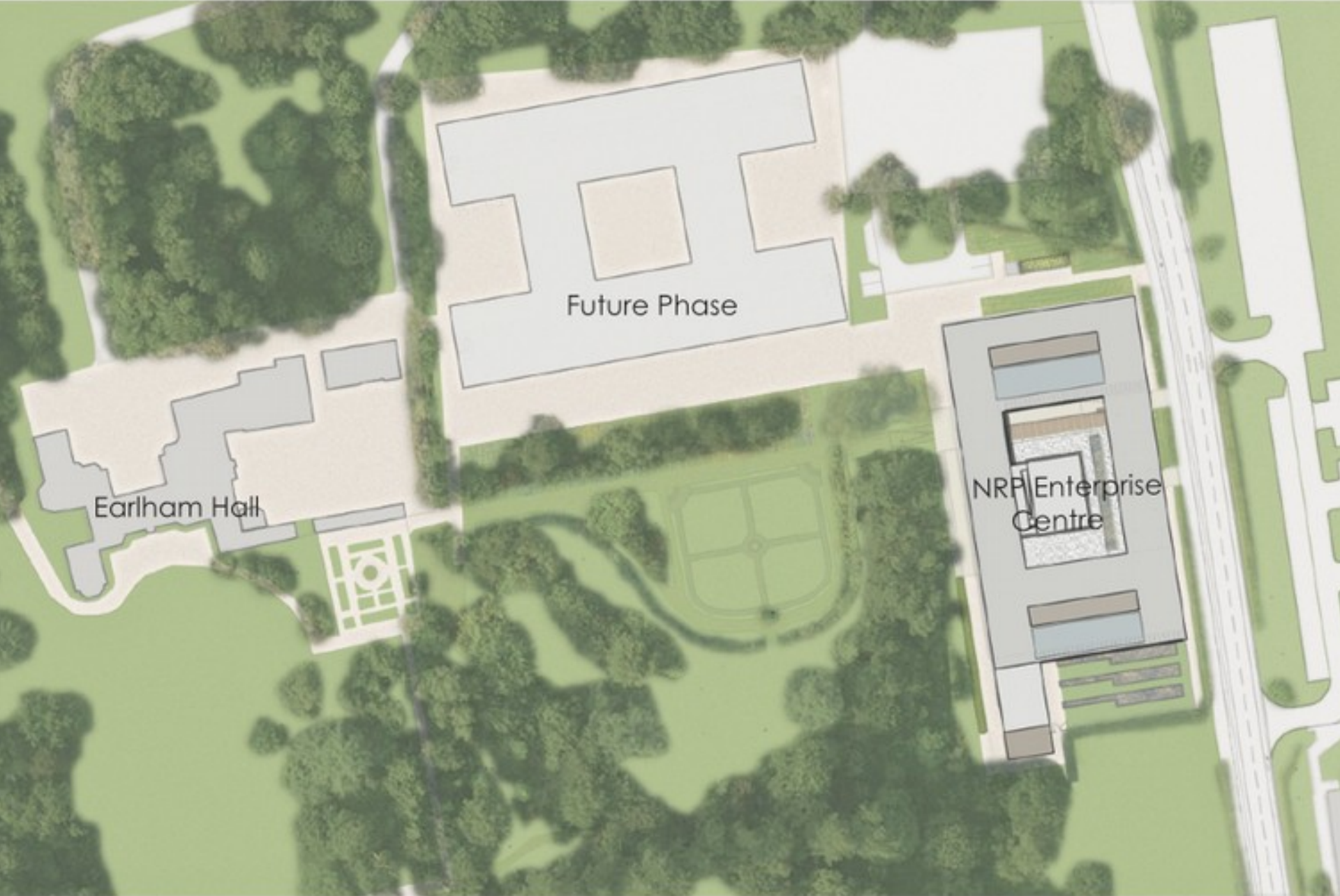
Highest quality Glulam frames are used inside the building. These create flexible spaces that are warm, textural and super eco



Acoustic ceilings will be made from Troidtekt, which is a high performance and visually interesting wood-wool material









Competition Ground Floor Plan







# PASSIVHAUS

The NRP Enterprise Centre will be designed to achieve Passivhaus certification, which provides a comfortable internal environment along with radically reduced energy usage. Designing to meet Passivhaus requires attention to key design features.

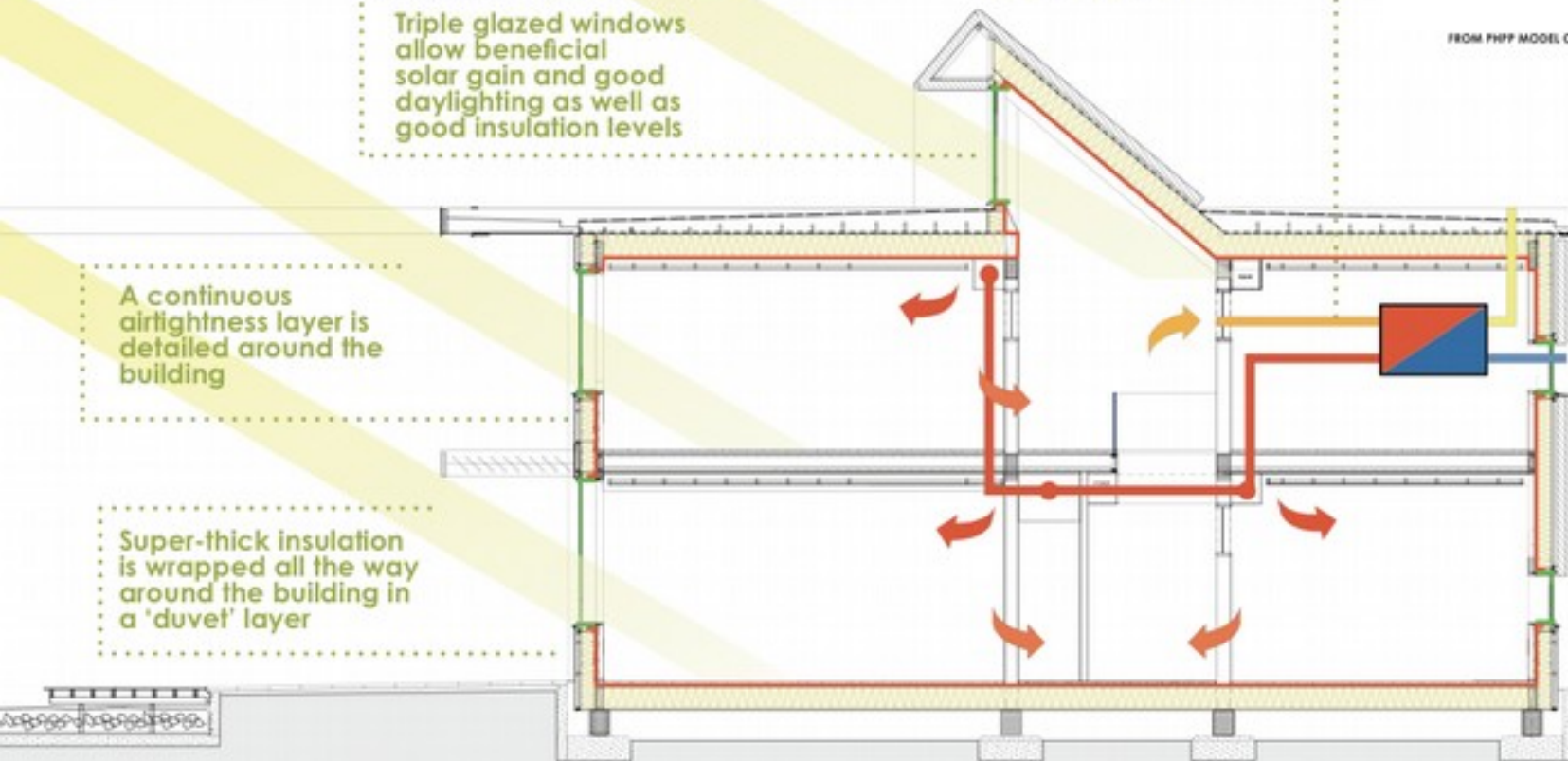
Mechanical ventilation with heat recovery (MVHR) is used to provide fresh air to all spaces. Additional summer ventilation is provided by opening windows and louvres, stack effect and high-level exhaust

Triple glazed windows allow beneficial solar gain and good daylighting as well as good insulation levels

A continuous airtightness layer is detailed around the building

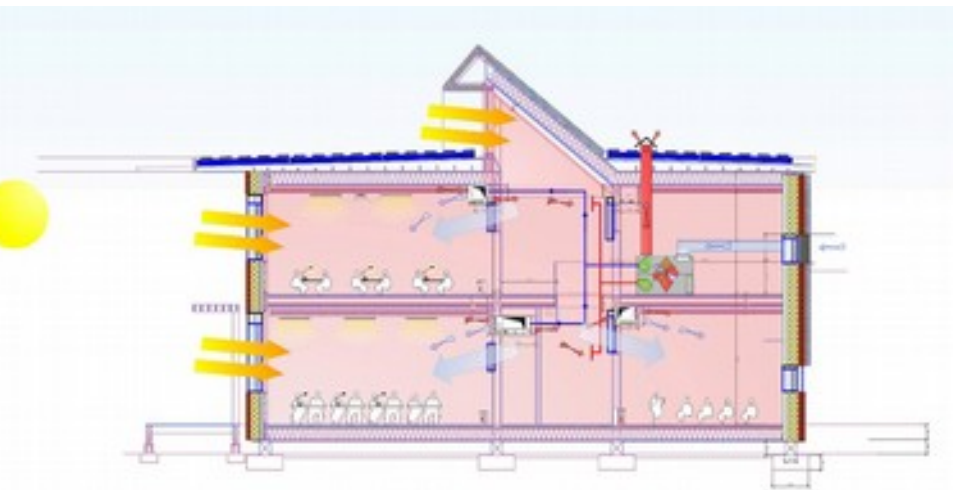
Super-thick insulation is wrapped all the way around the building in a 'duvet' layer

FROM PHPP MODEL OF NRP ENTERPRISE CENTRE

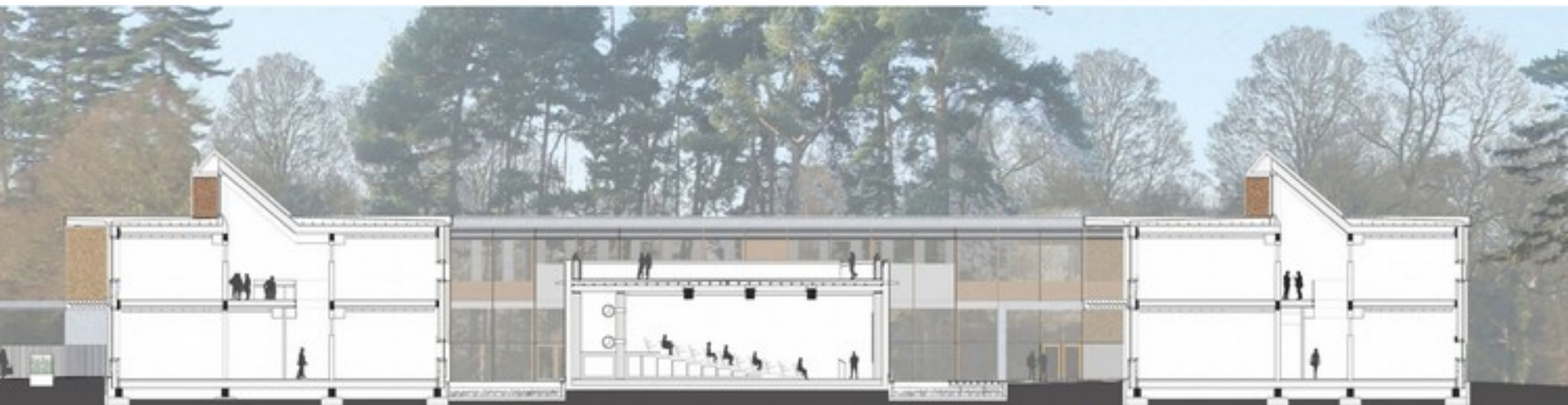
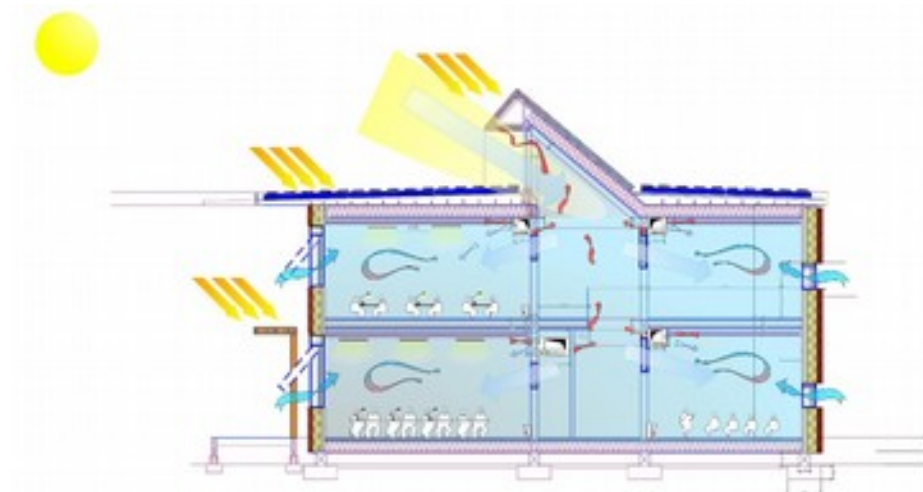




## Winter Strategy



## Summer Strategy



North South Section

# Design Response



# STAGE 1 INCEPTION AND BRIEFING

## B2 Review past experience

### -The Good, The Bad & The Ugly



#### STAGE 1 CHECKLIST: INCEPTION AND BRIEFING

##### B1. Define roles and responsibilities

Roles and limits of responsibility must be spelt out clearly from the very beginning. If nothing else, this will highlight any gaps. Sometimes the project leader may also need to review how well certain individuals are suited to their assumed roles. It is not enough to have the right job titles. Individuals also need the right mix of ability, experience and temperament.

To ensure that the design reflects operational needs, it is important to involve the client's facilities management team early on, ideally with the individuals who will take over the installed systems. If staff are not yet appointed (for example, because the building will be sold on, or operations outsourced), then independent advice will often be desirable.

##### B2. Review past experience

Past experiences of team members and others will benefit the briefing, design, and construction process, and allow better and more realistic targets to be set. The project manager should seek to elicit all relevant experiences – good and bad – in a spirit of openness. These will be hugely beneficial to the project.

##### B3. Plan for intermediate evaluations and reality checks

The programme should incorporate opportunities for intermediate evaluation workshops. These will help to ensure that stakeholders are fully engaged in the design process, and that input from key users is obtained and not lost along the way. The workshops will help to flush out misconceptions on all sides. Topics will also come up which may seem incidental at the time but which can help to identify and sometimes to resolve decisions on things which might otherwise be overlooked, or taken for granted.

##### B4. Set environmental and other performance targets

The processes of target setting, prediction and measurement will highlight the need for roles and expertise on the client side. Clients may not have anticipated some of the skills and activities required. Targets will normally have to satisfy the criteria of being unambiguous, measurable and of some value. An independent occupant questionnaire survey will normally be a standard part of Stage 5: Years 1 to 3 A/E/C/E. The results should be benchmarked against the database of the survey providers, and published.

##### B5. Sign-off gateways

Premature decision taking can hinder innovation. However, there will be no chance of optimum success if one leaves too many loose ends for too long. Sign-off gateways create the structure for fixing decisions. Gateways are both entry and exit points, but different clients may be applied depending on entry and on exit, after which the requirements will be more binding on all parties.

##### B6. Incentives related to performance outcomes

For the environmental and other targets set in B4, the team needs to agree how to measure performance in use, and what action is appropriate if anything falls short. A suitable action might be for the design and building team to agree to follow up any shortcomings and to suggest how performance might be improved.

#### SUPPORTING NOTES

*Clarity on the client side is absolutely essential, particularly in defining responsibilities, identifying the chain of command and agreeing the decision-making positions. If any independent advisers are involved, it is important to clarify what authority they have, and that everyone in the project team is aware of it.*

*Teams should identify a Soft Landings Champion who has the responsibility to ensure that the Soft Landings process is developed to suit the project, is followed through the entire procurement process and on into use. The Champion should also ensure that Soft Landings principles take their proper place as part of the overall management of the project and are properly resourced. The Champion needs to be someone who has an interest in the in-use performance of the building, and is likely to be on the team for the full duration of the project, for example the client representative, the job architect, or the project manager.*

*Communication between designers and facilities managers can be difficult owing to their often very different perspectives. It is unlikely to happen automatically, so the client's project manager needs to make sure that it does. If not, similar clients and designers may well have found that to practice prove to be too complicated, or too difficult to look after. An unmanageable complexity is often the prime cause of occupant dissatisfaction with the indoor environment (and of excessive energy use). It is vital to address complexity problems by designing for usability and manageability, either simplifying the solution, or increasing the levels of facilities management budget and staff.*

*Where quantified targets are not practicable, for example owing to the difficulty of calculation, or a lack of suitable metrics, qualitative indicators (for example, on a scale of good practice – best practice – innovative – pioneering) can be useful guides in helping to calibrate client expectations, and to reward them during design reviews. A suitable action might be for the design and building team to agree to follow up any shortcomings and to suggest how performance could be improved.*

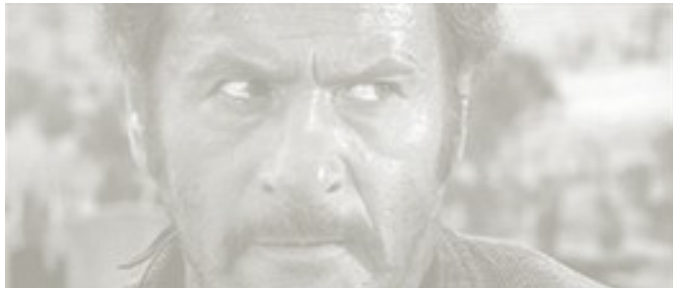
*Some people would like to see financial incentives, such as a bonus to the design and building team for meeting certain performance levels. Penalties for falling short are more contentious and could be expensive and complicated to make legally enforceable: a requirement to investigate and report may be preferable.*



# STAGE 1 INCEPTION AND BRIEFING

## B2 Review past experience

### -The Good, The Bad & The Ugly



#### STAGE 1 CHECKLIST: INCEPTION

B1. Define roles and responsibilities  
Roles and limits of responsibility at the beginning. If nothing else, this will ensure that the project has a clear understanding of the roles and responsibilities of the project team. It is not enough to have the right mix of ability, experience

To ensure that the design reflects the client's facilities management requirements, the project manager should seek to ensure that the building will be managed by independent advice will often be of

B2. Review past experience  
Past experiences of team members and construction process, and allow the project manager should seek to build - in a spirit of openness these

B3. Plan for intermediate evaluation  
The programme should incorporate workshops. These will help to ensure design develops and that input from the way. The workshops will help to identify and sometimes to resolve overlooked, or taken for granted

B4. Set environmental and other performance targets  
The processes of target setting need for roles and expertise. Some of the skills and the criteria of being an independent occupier. Stage 5: Years 1 to 3. A database of the survey

B5. Sign-off gateway  
Preliminary decision to proceed. A chance of optimism to sign-off gateways on entry and exit points, and on exit, after which

B6. Incentives relief  
For the environment to measure performance. A suitable action follow up any shortcomings improved.



clients and designers may well have ideas that it



# STAGE 1 INCEPTION AND BRIEFING

## B2 Review past experience

### -The Good, The Bad & The Ugly



#### STAGE 1 CHECKLIST

B1. Define roles and responsibilities of roles and limits of responsibility. If nothing is agreed at the beginning, it is the leader's role to assume roles. It is the leader's role to assume roles. It is the leader's role to assume roles.

To ensure that the design team is clear on the client's facilities and who will take over the project, the project manager should be involved in a split of opinion.

B2. Review past experience of the project manager and construction process. The project manager should be involved in a split of opinion.

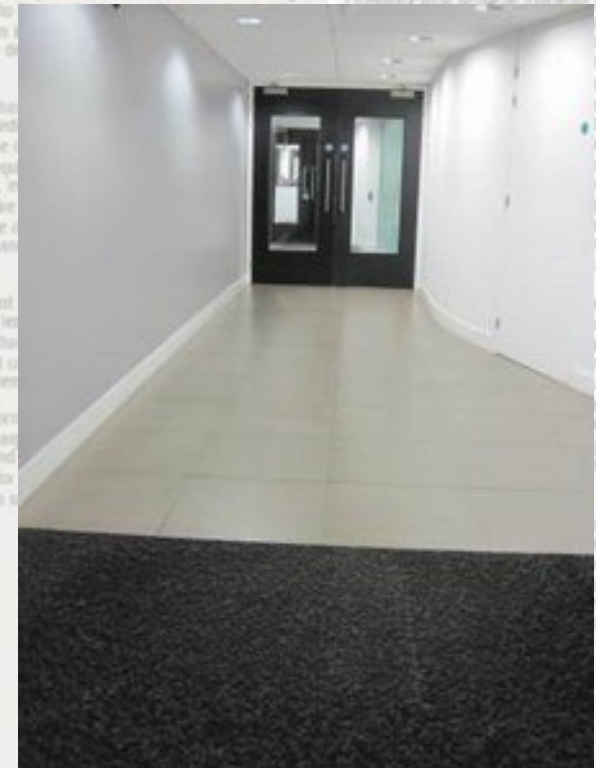
B3. Plan for information. The programme should be developed and the design team should be involved in a split of opinion.

the way. The workshops will help to identify and sometimes to resolve design issues, or taken for granted.

B4. Set environmental and other targets. The process of target setting, and the need for roles and expertise on the design team, is often a difficult task. Some of the skills and activities required for the design team are: the criteria of being unambiguous, independent, and the design team should be involved in a split of opinion.

B5. Sign-off gateways. Preliminary decision taking can limit the chance of optimum success. If one is to sign-off gateways, the design team should be involved in a split of opinion.

B6. Incentives related to performance. For the environmental and other targets, the design team should be involved in a split of opinion.

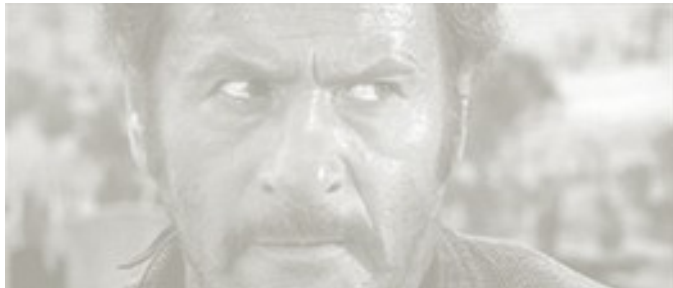


and facilities often very to happen. I manager will, similar to the fact that it is often difficult to achieve energy problems by action, either by the levels of the design team. The design team should be involved in a split of opinion.

# STAGE 1 INCEPTION AND BRIEFING

## B2 Review past experience

### -The Good, The Bad & The Ugly



#### STAGE 1 CHECKLIST:

B1. Define roles and responsibilities  
Roles and limits of responsibility  
beginning. If nothing else, the  
leader may also need to re-  
assumed roles. It is not enough  
the right mix of ability, experience

To ensure that the design is  
the client's facilities manager  
who will take over the installation  
example, because the building  
independent advice will often

B2. Review past experience  
Past experiences of team members  
and construction process, as  
the project manager should be  
bad - in a spirit of openness

B3. Plan for intermediate evaluations and review checks  
The programme should include  
workshops. These will help  
design develop and that in the  
way. The workshops will  
will also come up with issues  
identify and sometimes to be  
overlooked, or taken for granted

B4. Set environmental  
The processes of target setting  
need for roles and expertise  
some of the skills and activities  
the criteria of being unambiguous  
independent occupant space  
Stage 5: Years 1 to 3 A final  
database of the survey process

B5. Sign-off gateways  
Preliminary decision taking  
chance of optimum success  
Sign-off gateways create the  
entry and exit points, but do  
and on exit, after which the

B6. Incentives related to  
For the environmental and  
to measure performance in  
short. A suitable action may  
follow up any shortcomings  
improved.



likely essential  
to the project, identifying  
the decision  
noted actions are  
likely what authority  
in the project team is

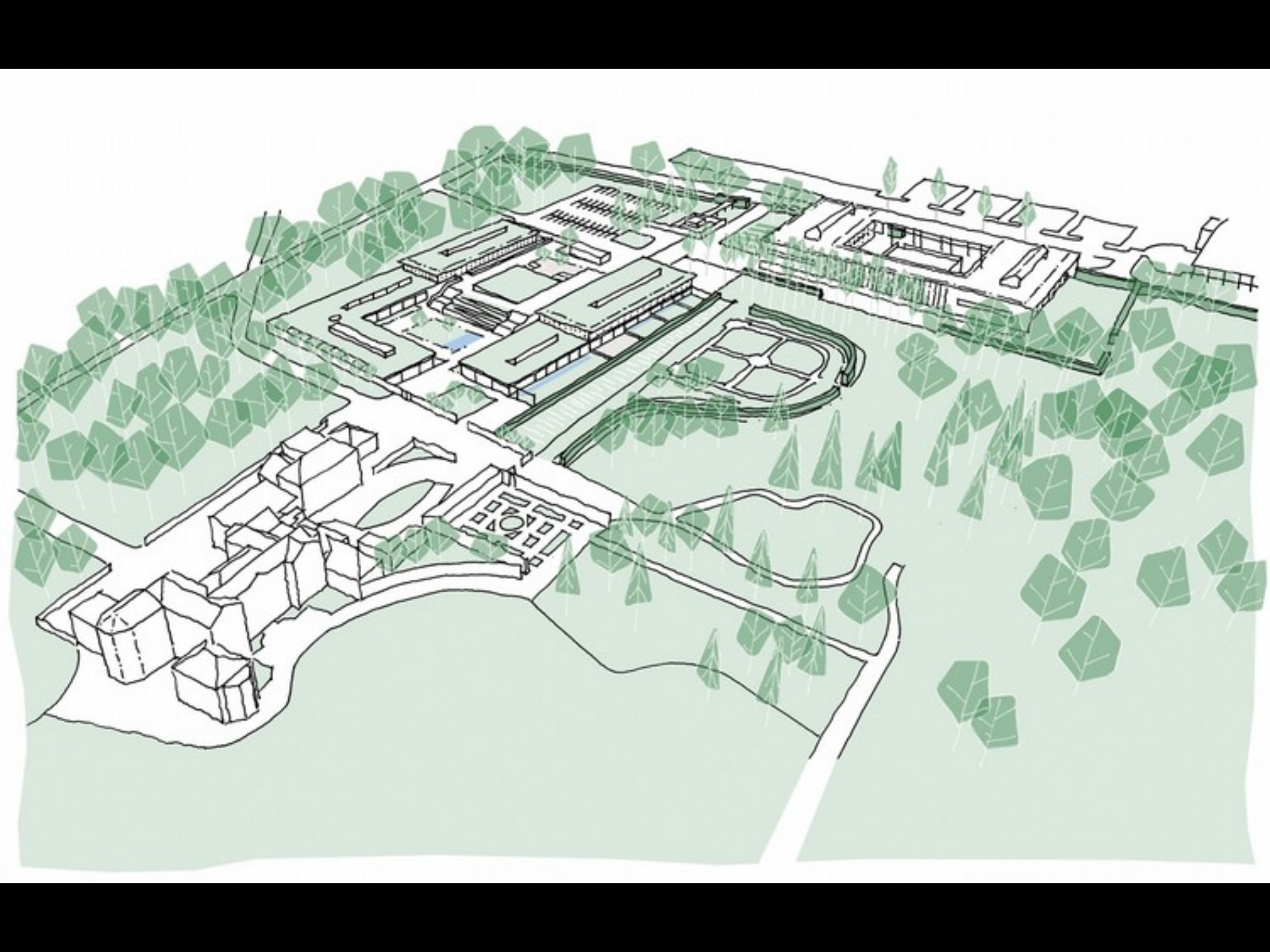
findings Champion  
ensure that the Staff  
to start the project, it  
secured prior to  
should also ensure  
for their proper place  
ment of the project  
Champion needs to  
not in the to use  
and is likely to be on  
of the project, for  
example the team member, the job architect

ness and facilities  
ing to them often very  
likely to happen  
project manager  
n. If not, similar  
have been that is  
related, or too difficult  
or complexity is often  
satisfaction with  
f excessive energy  
leaky problems by  
acceptability, either  
making the levels of  
and SAs.

not practicable, for  
of substitution, or a  
other indication for  
action - best practice  
the useful guides in  
actions, and to reveal  
suitable action  
taking team to agree  
and to suggest how  
not

Round of incentives,  
and building team  
or work. Penalties  
incentives and could be  
make legally  
investigate and report











60 spaces  
currently

energy  
centre / bins

4 disabled  
spaces

drop off

testing  
pavilion

62 no. double decker  
cycle stands

Exhibition  
Garden

Visitor  
Entrance

Terraces

red Herbaceous Border and  
edging

Memorial Garden

Terrace with rail

NRP Enterprise  
Centre

Main  
Entrance

12 no.  
cycle  
stands

University Drive

70 spaces  
currently

























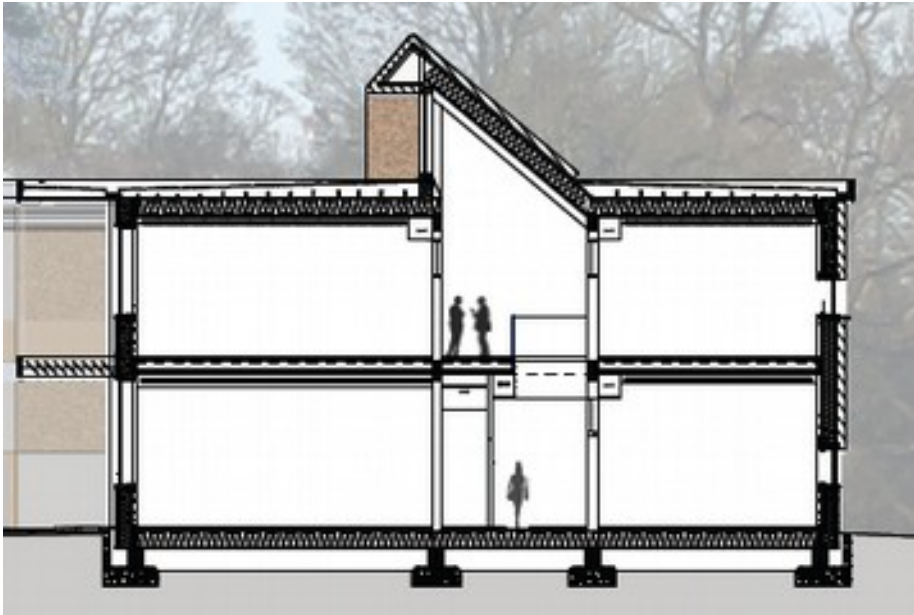









- PHPP model completed to assess fabric thermal efficiency
- Preliminary calculations completed to assess gas vs district heat
- Design was developed to a high level of detail to ensure compliance with PH.



### Passive House Verification



Building	BOP Enterprise Centre		
Location and Climate	East Anglia	East Anglia	
Street	University Drive		
Postcode/City	Norwich		
Country	UK		
Building Type	University teaching, small businesses and exhibition/conference		
Home Owner(s) / Client(s)	ORCA		
Street			
Postcode/City	Norwich		
Architect	Architect		
Street	18 Leathermarket St		
Postcode/City	London SE1 3JA		
Mechanical System	BOP		
Street	16 Brewhouse Yard		
Postcode/City	London		
Year of Construction	2013		
Number of Dwelling Units	n/a	Interior Temperature	20.0 °C
Enclosed Volume V <sub>e</sub>	m <sup>3</sup>	Internal Heat Gains	3.5 W/m <sup>2</sup>
Number of Occupants	575.0		

Specific Demands with Reference to the Treated Floor Area					
	Treated Floor Area	Applied	Monthly method	PH Certificate	Fulfilled?
Specific Space Heating Demand:	3222.9 m <sup>2</sup>	7 kWh/(m <sup>2</sup> a)		15 kWh/(m <sup>2</sup> a)	Yes
Heating Load		9 W/m <sup>2</sup>		10 W/m <sup>2</sup>	
Pressurization Test Result:		0.6 h <sup>-1</sup>		0.6 h <sup>-1</sup>	Yes
Specific Primary Energy Demand (DHW, Heating, Cooling, Auxiliary and Household Electricity):		kWh/(m <sup>2</sup> a)		120 kWh/(m <sup>2</sup> a)	
Specific Primary Energy Demand (DHW, Heating and Auxiliary Electricity):		kWh/(m <sup>2</sup> a)			
Specific Primary Energy Reduction through Solar Electricity		kWh/(m <sup>2</sup> a)			
Frequency of Overheating		4 %		over 25 °C	
Specific Useful Cooling Energy Demand		kWh/(m <sup>2</sup> a)		15 kWh/(m <sup>2</sup> a)	
Cooling Load		4 W/m <sup>2</sup>			

We confirm that the values given herein have been determined following the PHPP methodology and based on the characteristic values of the building. The calculations with PHPP are attached to this application.

Issued on:   
Signed:

VERIFICATION PAGE EXTRACT FROM PHPP, SHOWING CURRENT RESULTS

## Primary Energy (PE)

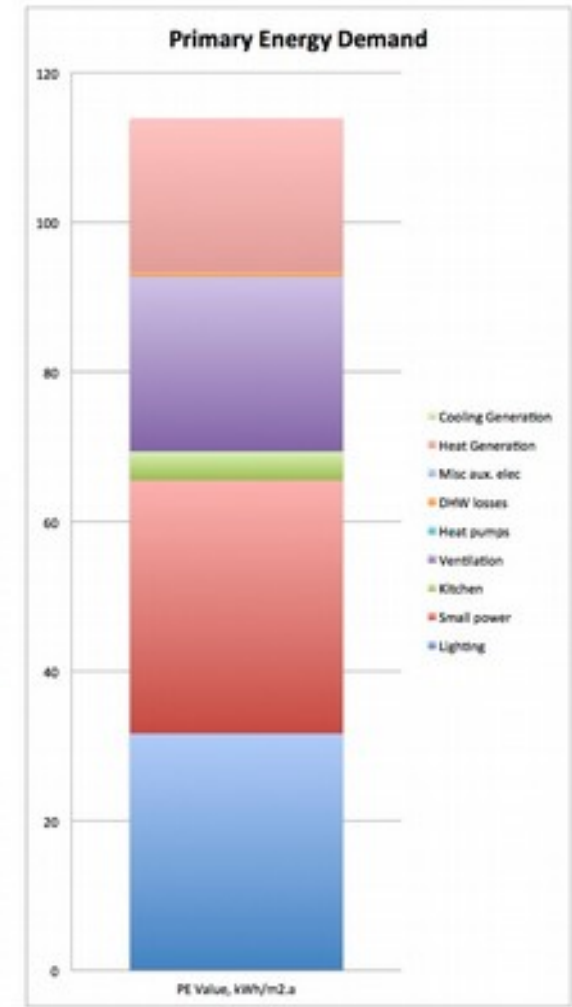
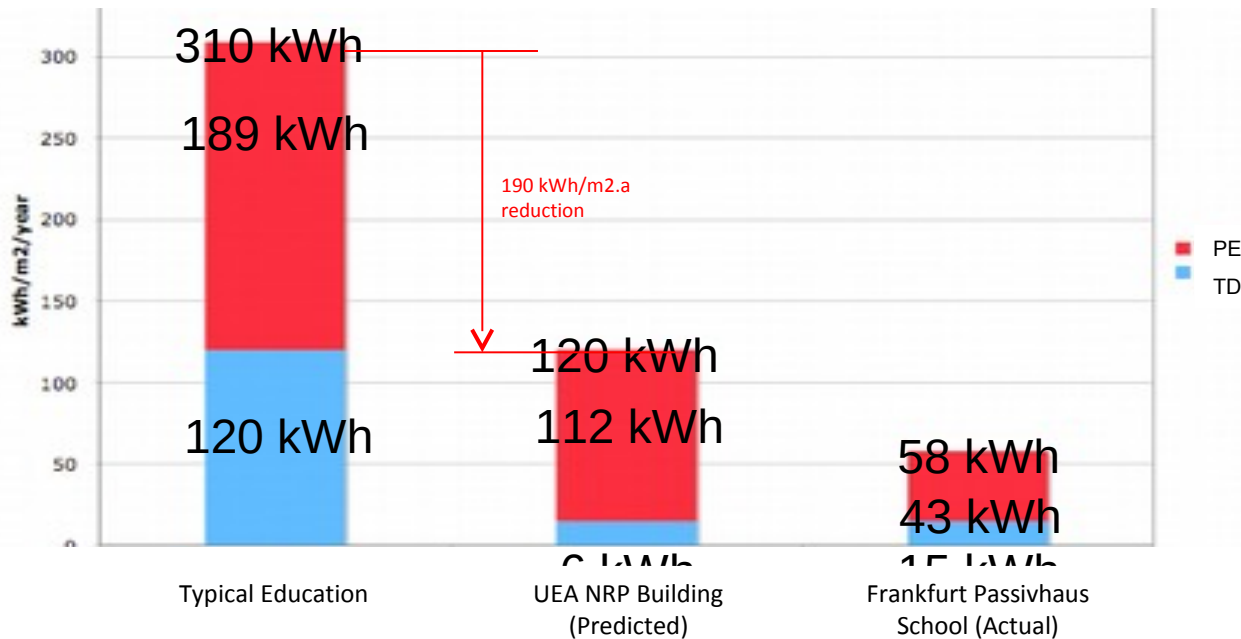
A total Primary Energy of **120kWh/m<sup>2</sup>.a** will be achieved

This figure includes grid losses at a rate of x2.6, and is before renewables inclusion

This figure includes all electricity use, including small power and HVAC.

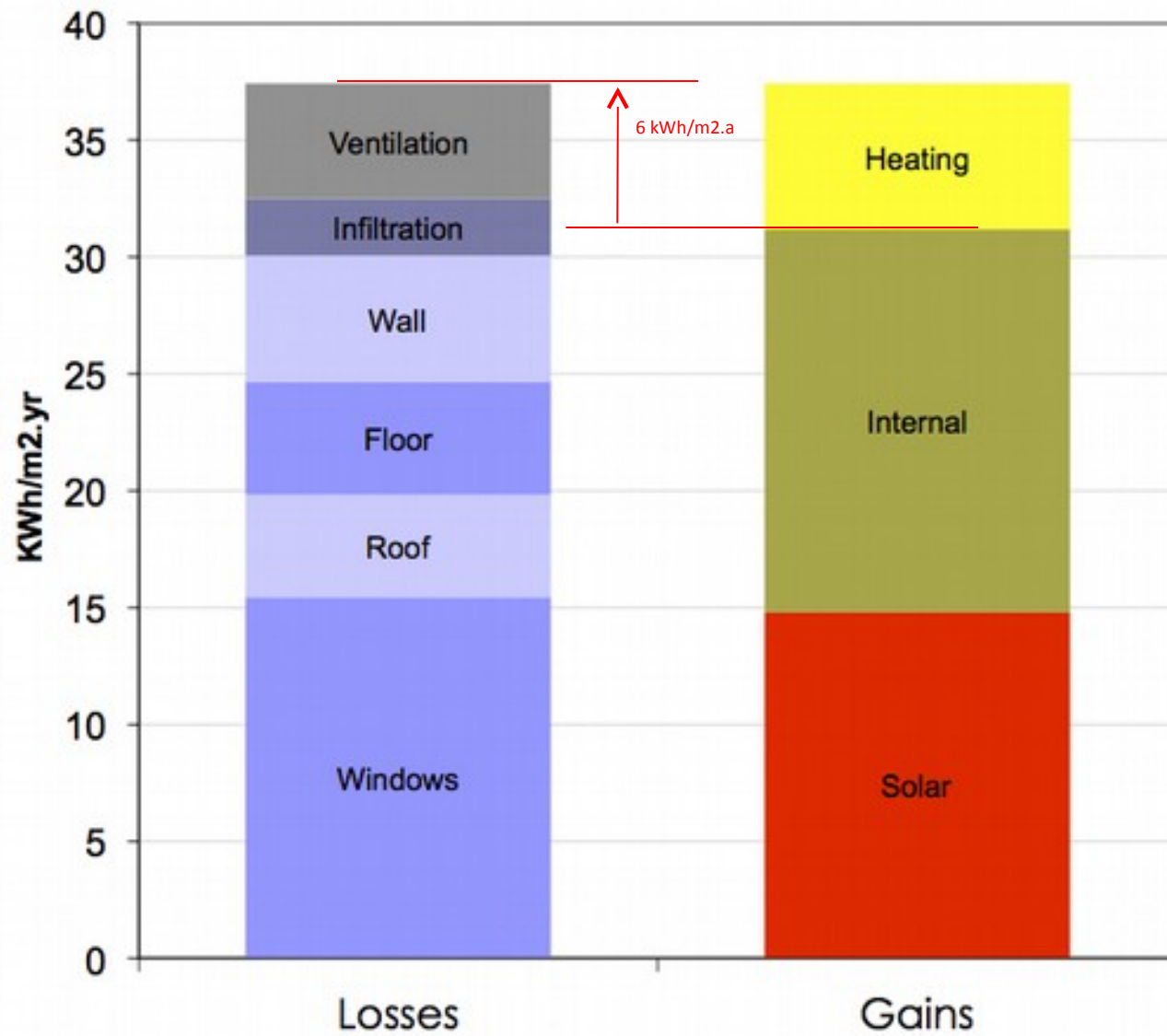
Key factors to achieve this target include:

- Extremely efficient HVAC systems
- Energy efficient lighting and sensible controls
- Good daylight design
- Optimised kitchen design
- Efficient thermal energy supply



UEA NRP Building (Current PHPP Breakdown)







Web based user  
interface:

Desktop, Laptop,  
Mobile, Tablet

Powerful cloud  
based processing

Rapid results



**"Love the user interface"**

Paul Woddy  
*BIM Expert and member of original Autodesk  
Revit Team*

## MULTI PLATFORM

Rapiere is compatible with all media platforms,  
including desktop, mobile and tablet,  
allowing access in 'real time' wherever you are.





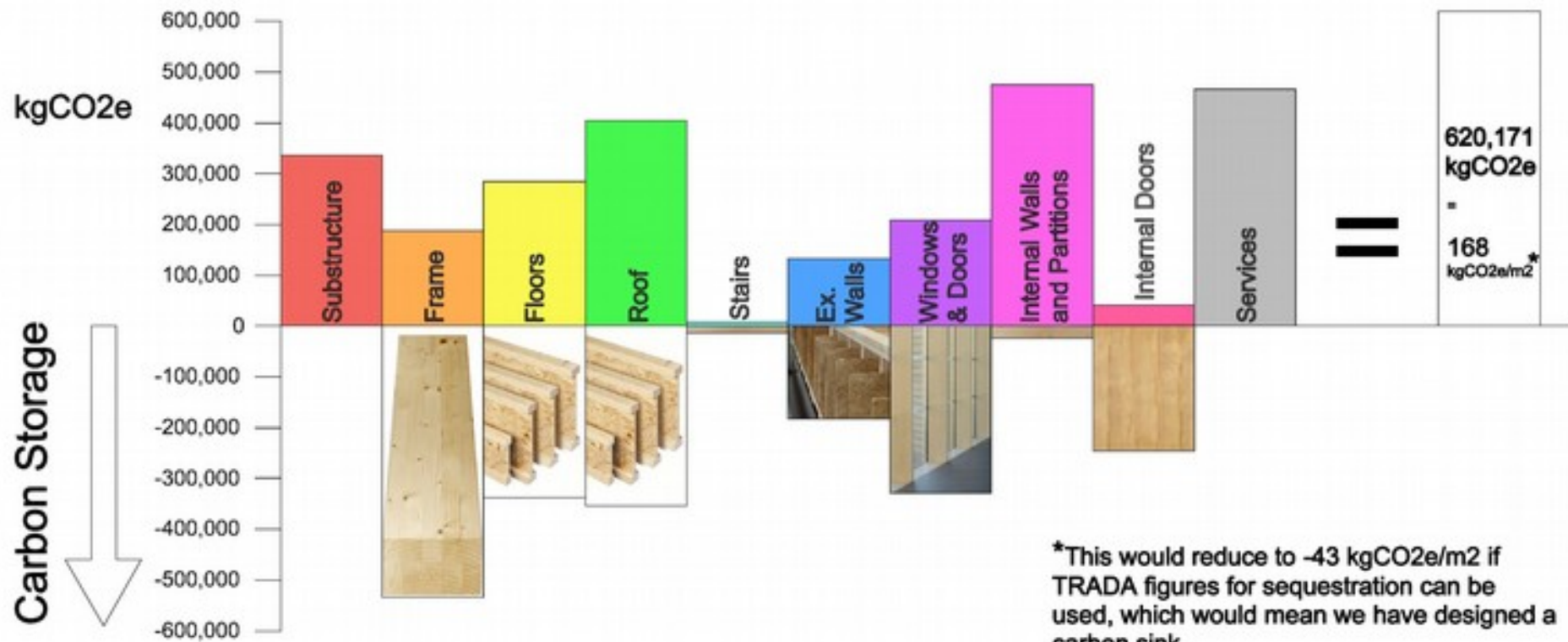
Hemp Insulation  
-173,000 kgCO<sub>2</sub>e



Thatch Cladding  
-28,000 kgCO<sub>2</sub>e



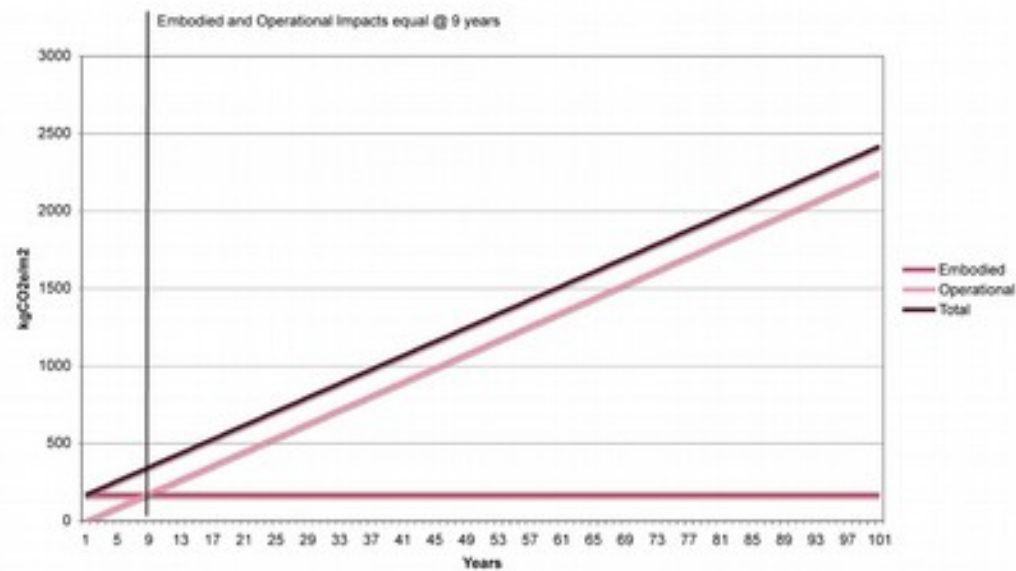
Timber Structure  
-1,821,000 kgCO<sub>2</sub>e



\*This would reduce to -43 kgCO<sub>2</sub>e/m<sup>2</sup> if TRADA figures for sequestration can be used, which would mean we have designed a carbon sink

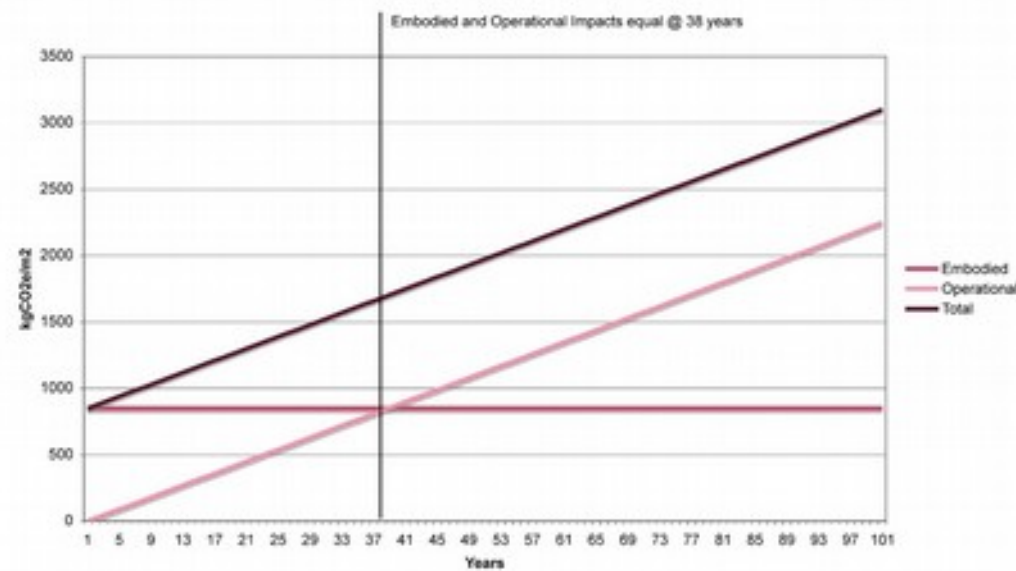
## UEA - Low Embodied Energy

### Embodied vs. Operational - cumulative kgCO<sub>2</sub>e emissions



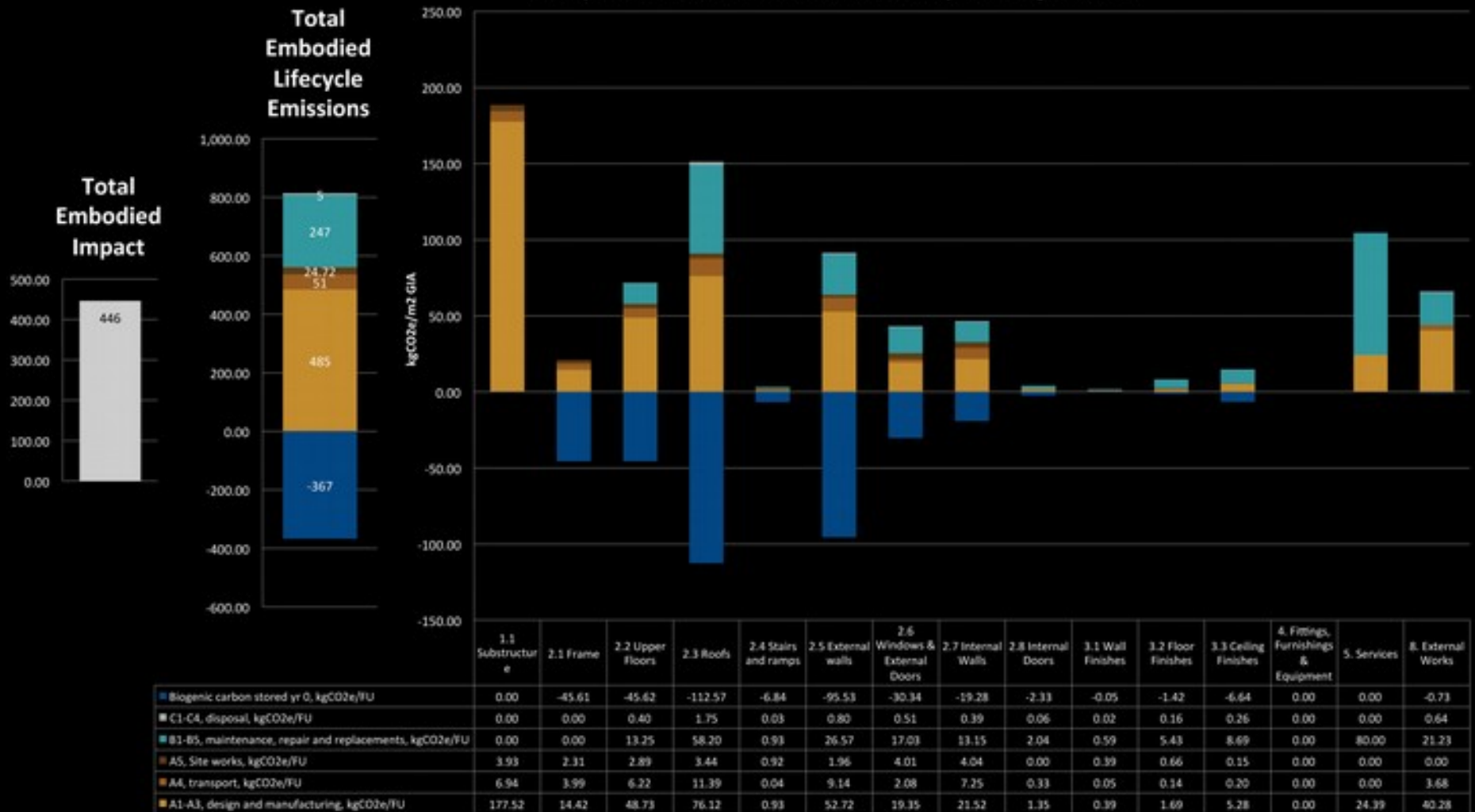
## UEA - Conventional Construction

### Embodied vs. Operational - cumulative kgCO<sub>2</sub>e emissions





Lifecycle Embodied Carbon Emissions by Building Element



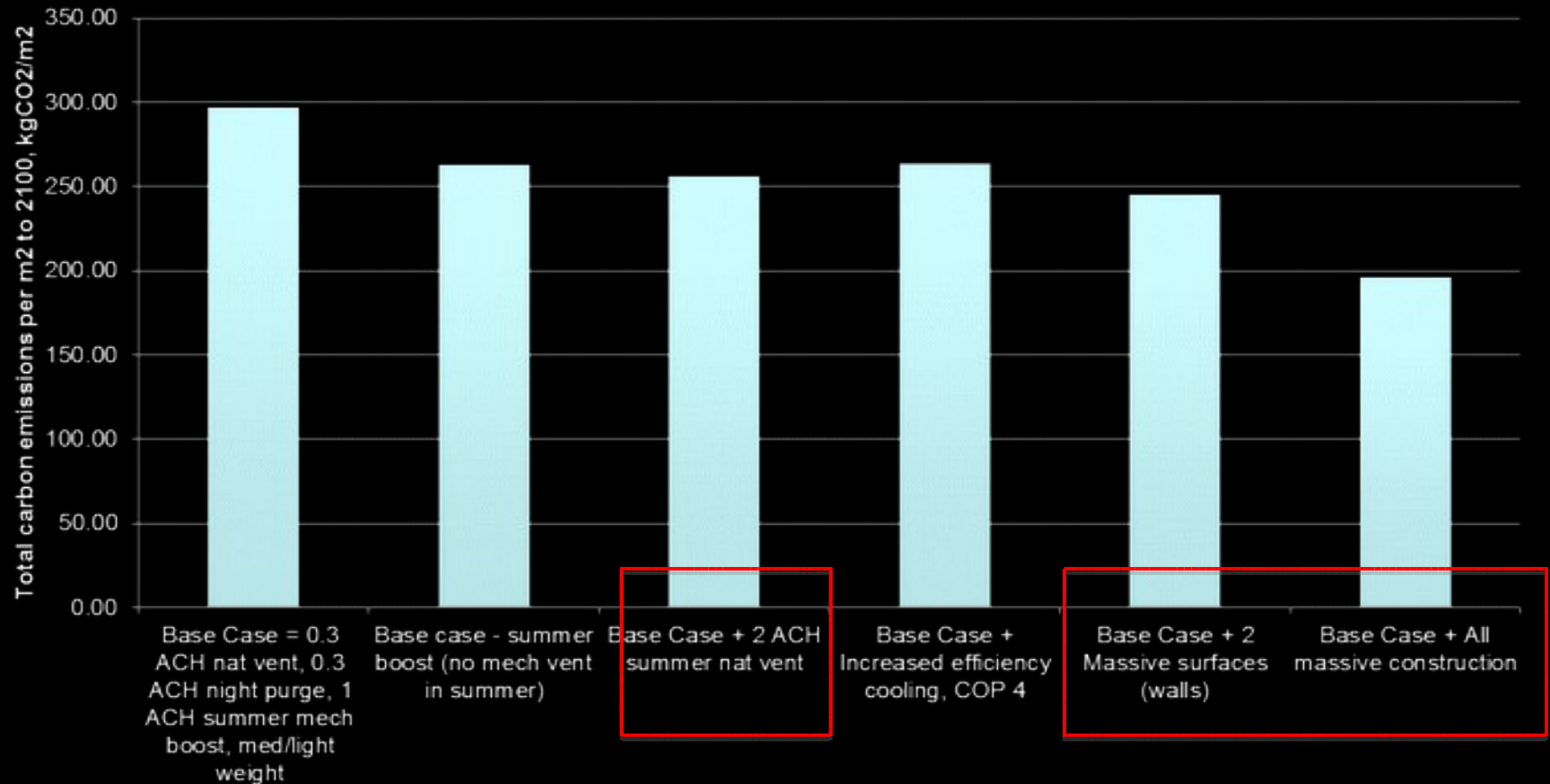
## Future Climate Analysis

- UEA Colin Harpham, produced reference climate data through UKCIP for 2030 – 2080 based on a medium forecast of carbon emission reductions and translated into PHPP format.
- Architype input the data and compared four climate change scenarios.
- BDP validating with a dynamic model inputting the weather files as TRY, again produced by UEA.
- Weather 1 and Weather 2 files are not produced.
- MED CO2 mitigation scenarios used as gave the most stable results



# Summary Results

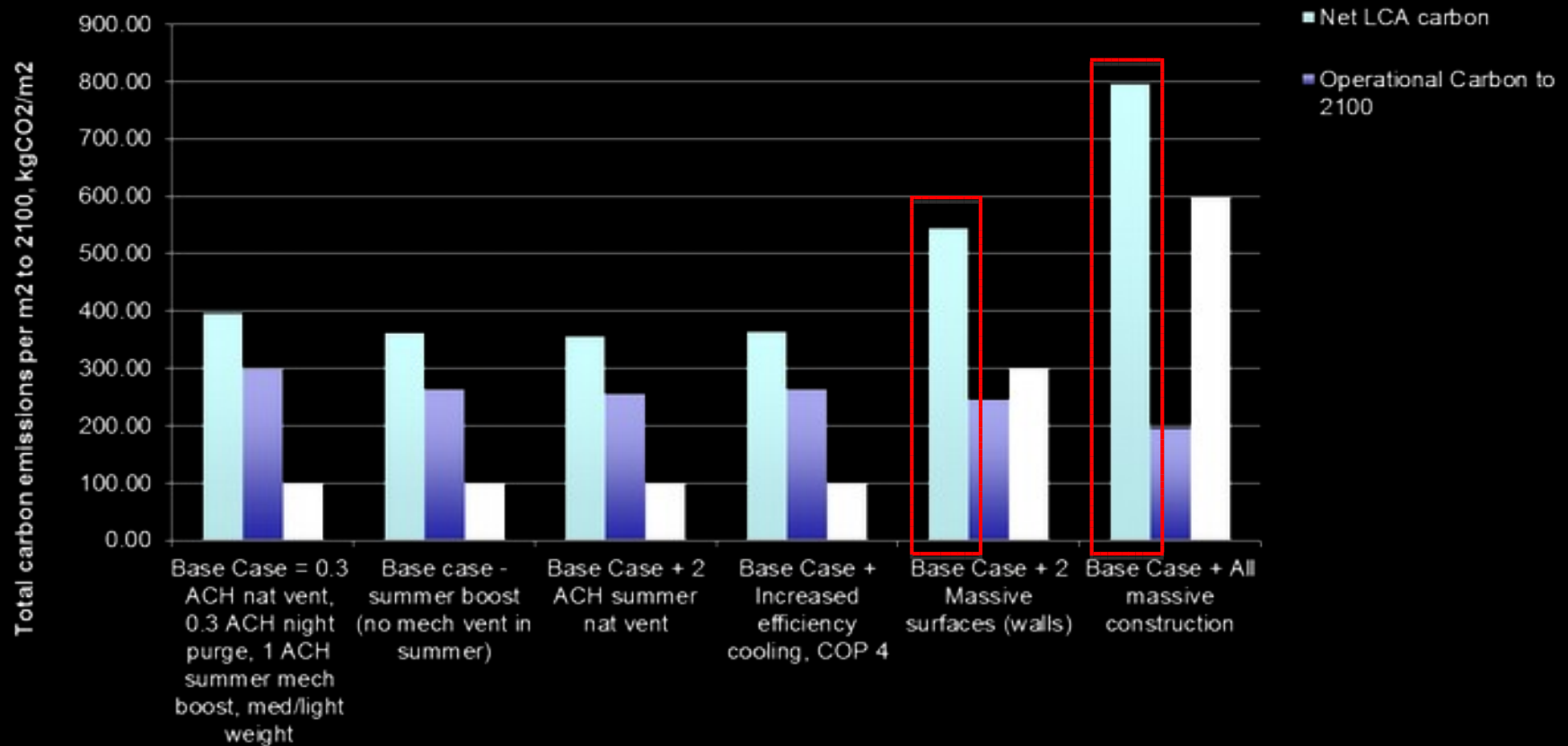
## Total CO2 emissions over 87 yrs for different cooling strategies



But....This doesn't take account of Embodied Carbon...

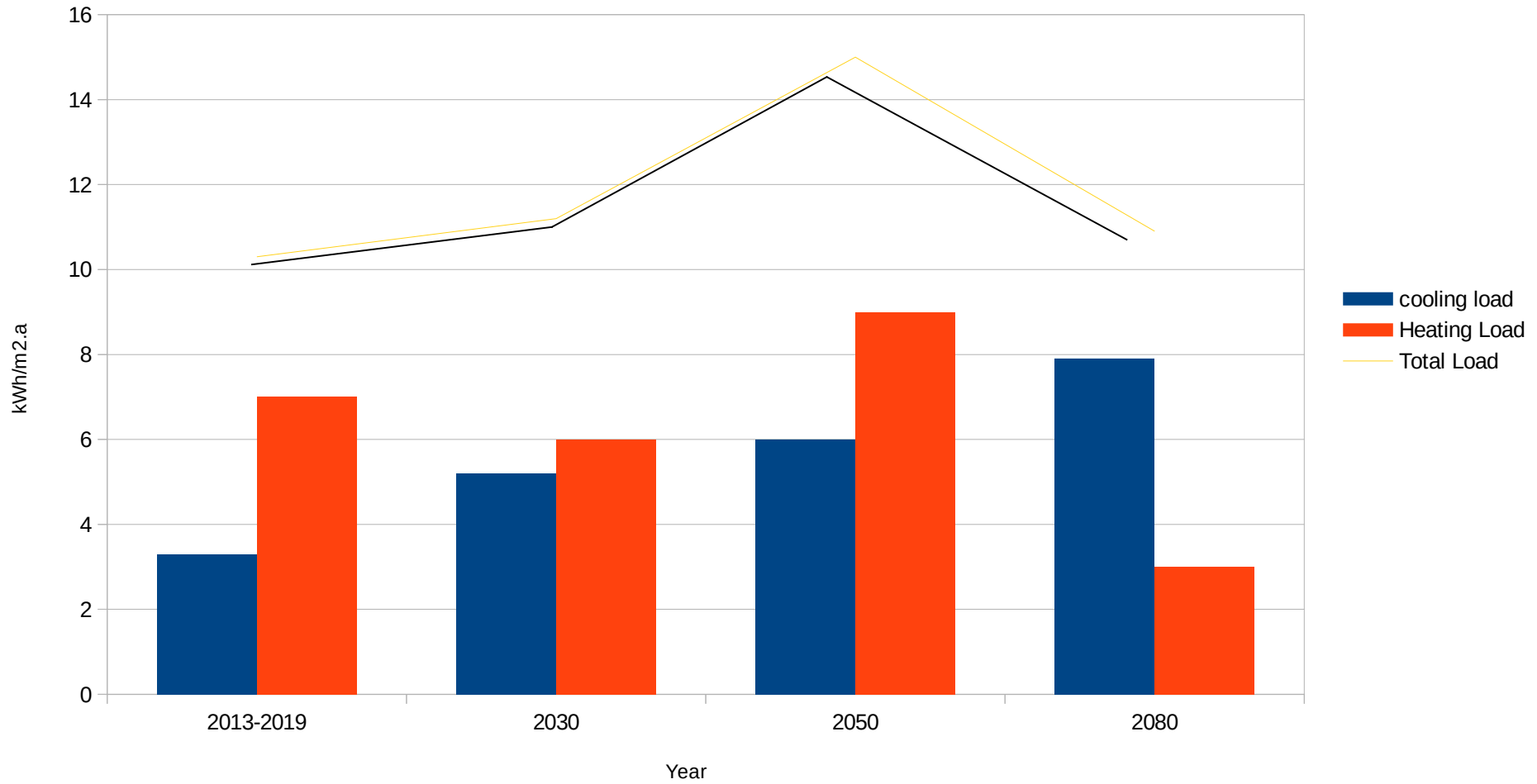
## Operational Results + *Typical* Embodied Carbon

LCA CO2 emissions, operational & typical embodied, for different cooling strategies





## PHPP Energy Use to 2080



Construction Stage

## Ground Floor & Foundations



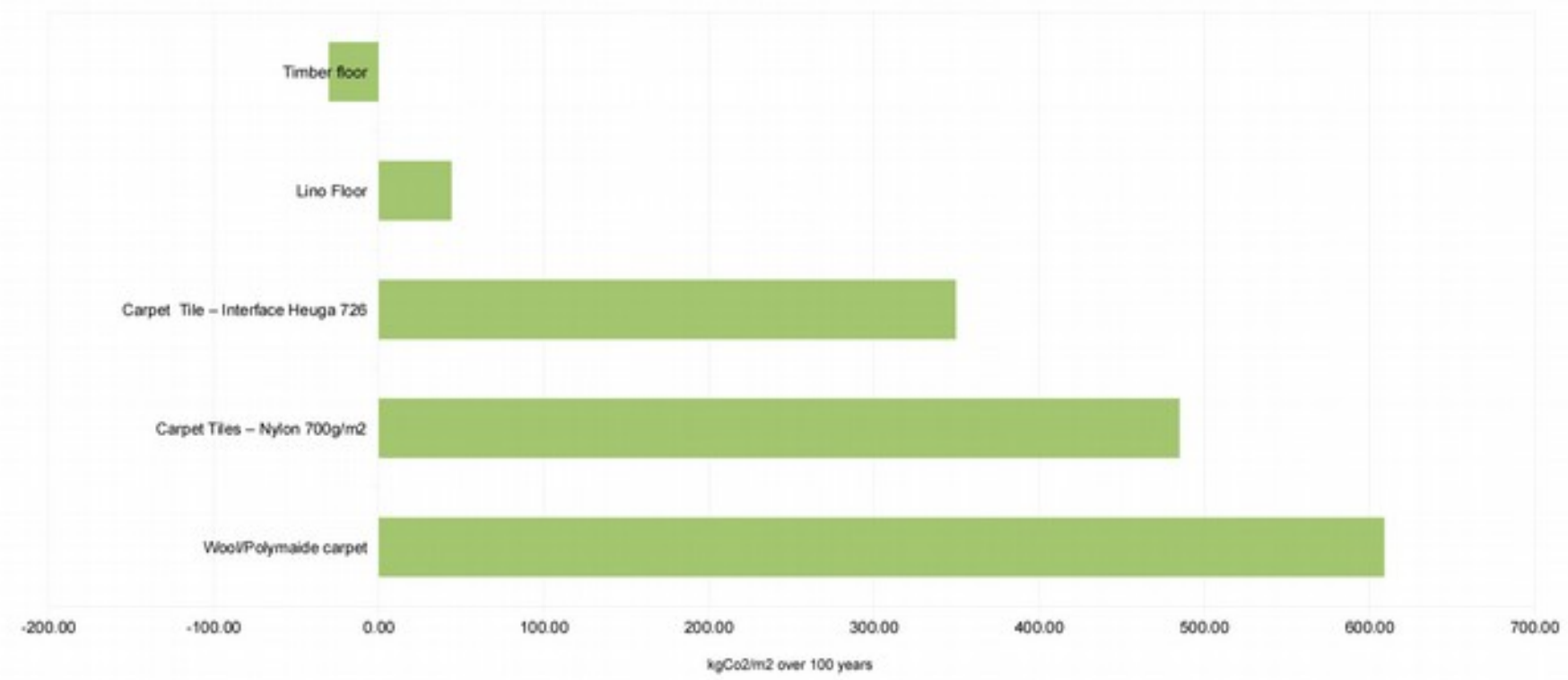


	<b>Alternative designs and 60-year life cycle costs</b>				
<b>Design decision</b>	Base Case	Alt 1	Alt 1(A)	Alt 2	Alt 3
<b>Energy source</b>	Mains gas £1,786,000	Anaerobic digester + mains gas £1,842,000	Anaerobic digester + district heating £1,850,000	Air source heat pumps £1,954,000	District heating £1,771,000
<b>Building overheating</b>	Fermacell wall board £77,000	Plasterboard £97,000			
<b>Roof covering and PV</b>	Metal roof + crystalline PV £295,000	Membrane roof + crystalline PV £267,000		Membrane roof + thin film PV £302,000	
<b>Window frames</b>	All wood frames £963,000	Wood frames + aluminium external facing £745,000			
<b>Hard landscaping</b>	Purbeck stone + timber deck £1,013,000	Resin gravel + timber deck £1,029,000		Resin gravel throughout £887,000	Purbeck stone throughout £880,000
<b>Internal lighting</b>	LED (with some CFL/T5) £285,000	CFL/T5 (with some LED) £356,000			
<b>Floor finishes</b>	Mixed scheme (carpet, wood, lino) £532,000	Wood flooring throughout £902,000		Carpet tiles throughout £347,000	



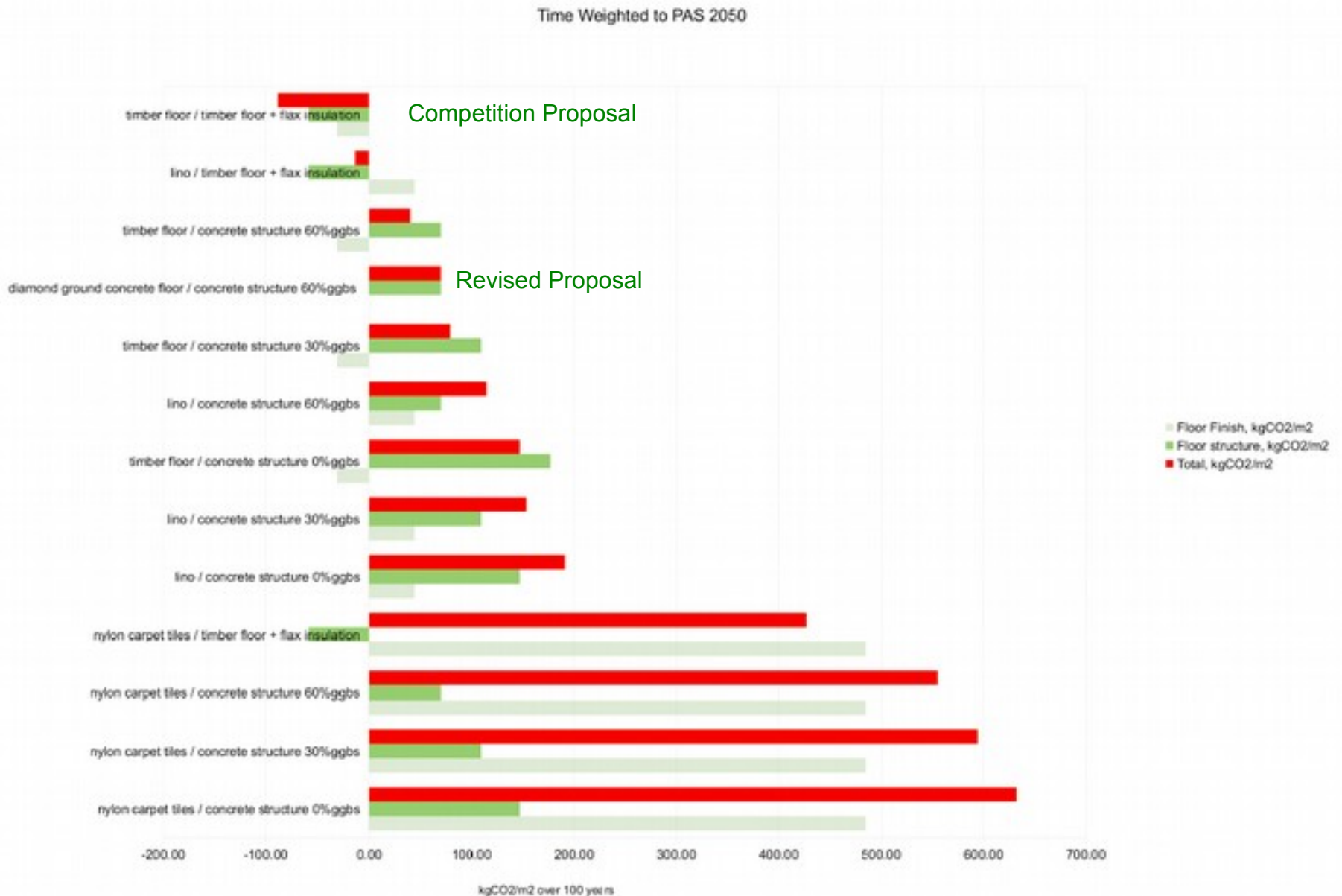
Floor construction	Time Weighted Total, kgCO2/m2	Non Time weighted Total, kgCO2/m2
Wool/Polymaide carpet	609.12	1163.76
Carpet Tiles – Nylon 700g/m2	485.15	925.36
Carpet Tile – Interface Heuga 726	349.59	664.67
Lino Floor	44.25	73.24
Timber floor	-30.10	-28.90

100 Year Lifecycle Carbon Analysis of Floor Finishes





# Complete Floor Construction Lifecycle Carbon Analysis











TEST AREA FOR  
CONCRETE GRIND OFF

800 GRIT

200 GRIT



Timber Frame





Working with BRE and the Forestry Commission to test Local Timber for Frame



















61822 0093 SMART





MORGAN  
SINDALL

Gate 3

[morgansindall.com](http://morgansindall.com)



**DANGER**  
**CONSTRUCTION SITE**

*Risk of Serious Injury*

**KEEP OUT**

AND KEEP YOUR CHILDREN OUT!



















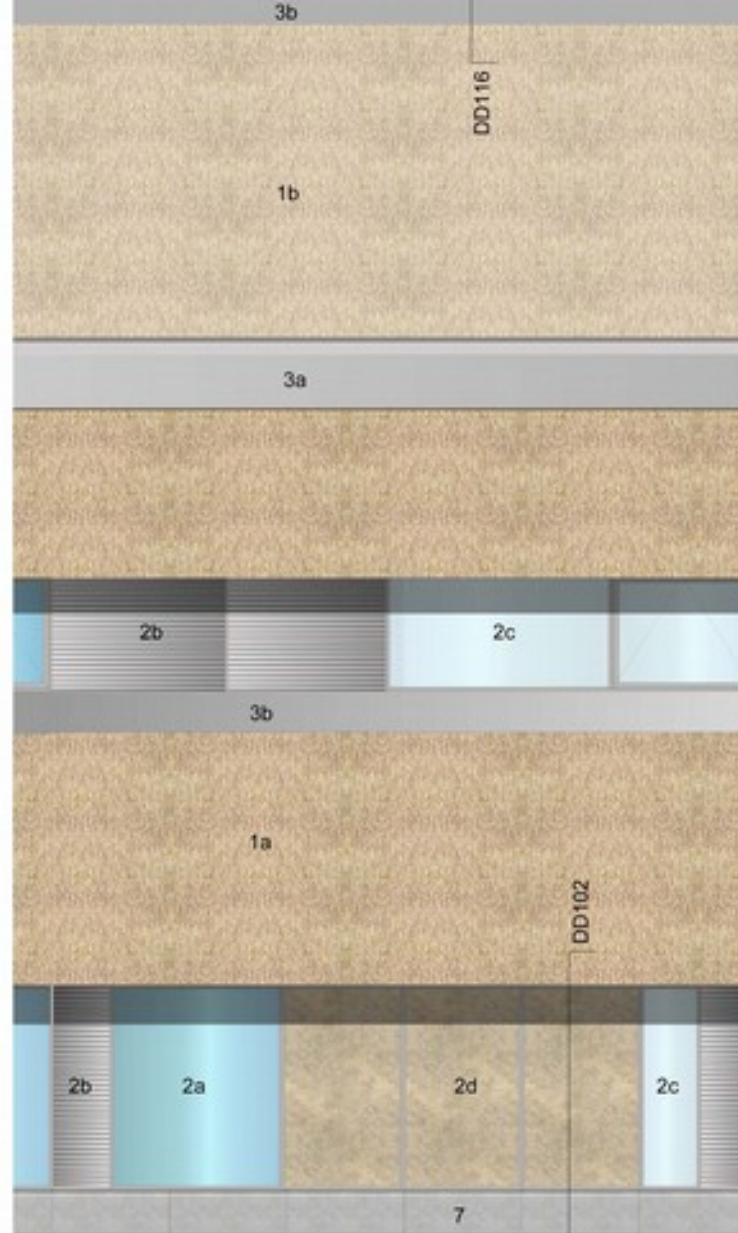
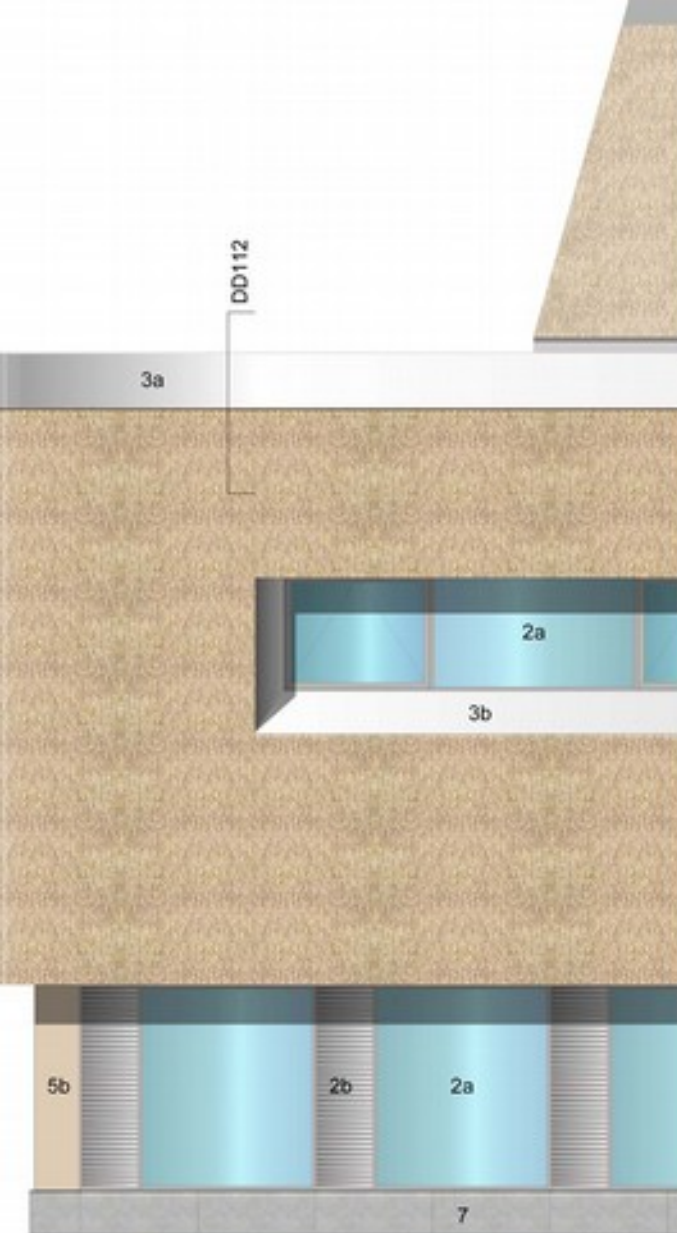








Thatch  
Wheat Straw & Reed



## KEY

### 1 Thatch Cladding & Roofing

- 1a Thatch cladding - wheat straw
- 1b Prefabricated vertical thatch cladding panels installed to form a continuous surface. Wheat Straw sourced from Norfolk & Suffolk
- 1c Thatch roofing - reed

### 2 Composite anodised aluminium / timber glazing facade

- 2a Protec - triple glazed composite facade
- 2b Anodised aluminium ventilation louvre panel
- 2c Opaque glazed panel
- 2d Clear glazed demonstration panel
- 2e Racio or similar - triple glazed Doors

### 3 Anodised Aluminium Fascias and Flashings

- 3a Anodised Aluminium continuous roof fascia panel
- 3b Anodised Aluminium flashings to glazing and thatch reveals
- 3c Anodised Aluminium fascia to front of brise soleil
- 3d Anodised Aluminium spout discharging to perimeter pool

### 4 Vertical timber fins

### 5 Biorefin cladding

- 5a Biorefin cladding - South facade infill panels
- 5b Biorefin cladding - Low level cladding panels
- 5c Biorefin cladding - High level vertical strips to East facade
- 5d Biorefin cladding - Lining to entrance lobbies

### 6 Lime Render

### 7 Concrete Plinth

### 8 Larch Columns

- English (European / Hybrid) Larch from East Anglia finger-jointed, laminated and turned to form 275mm diameter structural columns. Finished with clear DEKS oil coating.

### 9 Glass Balustrade





















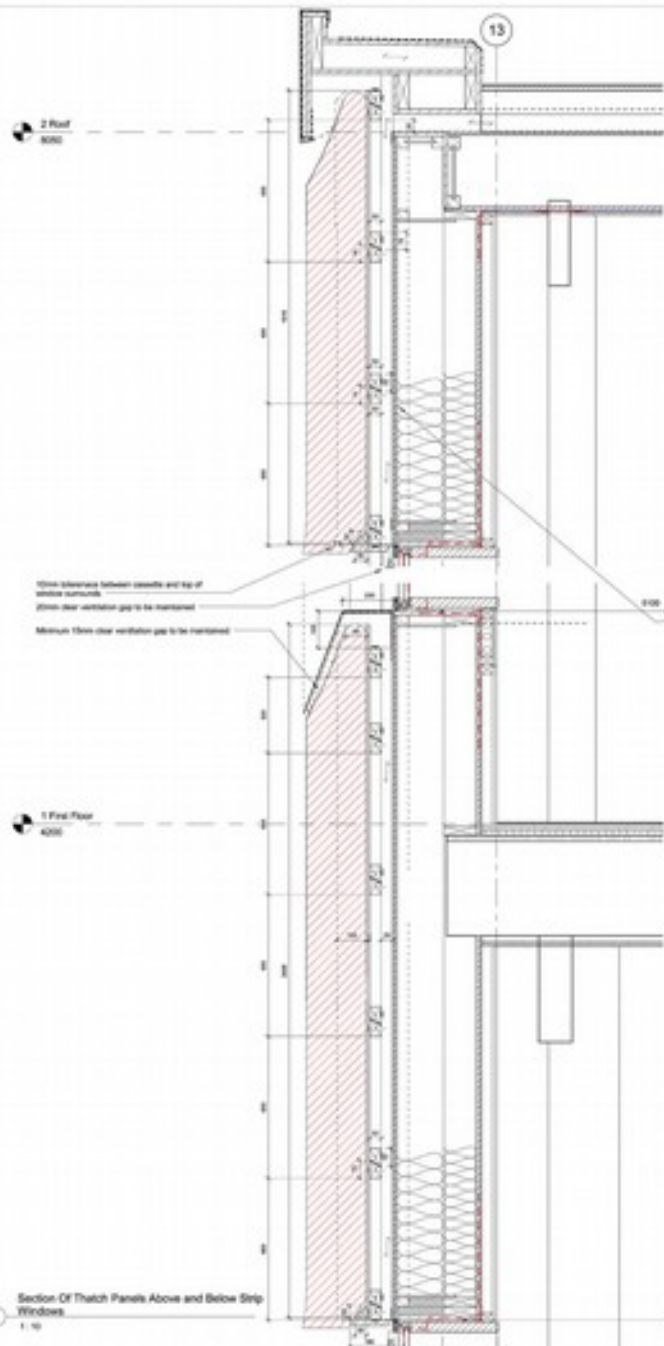








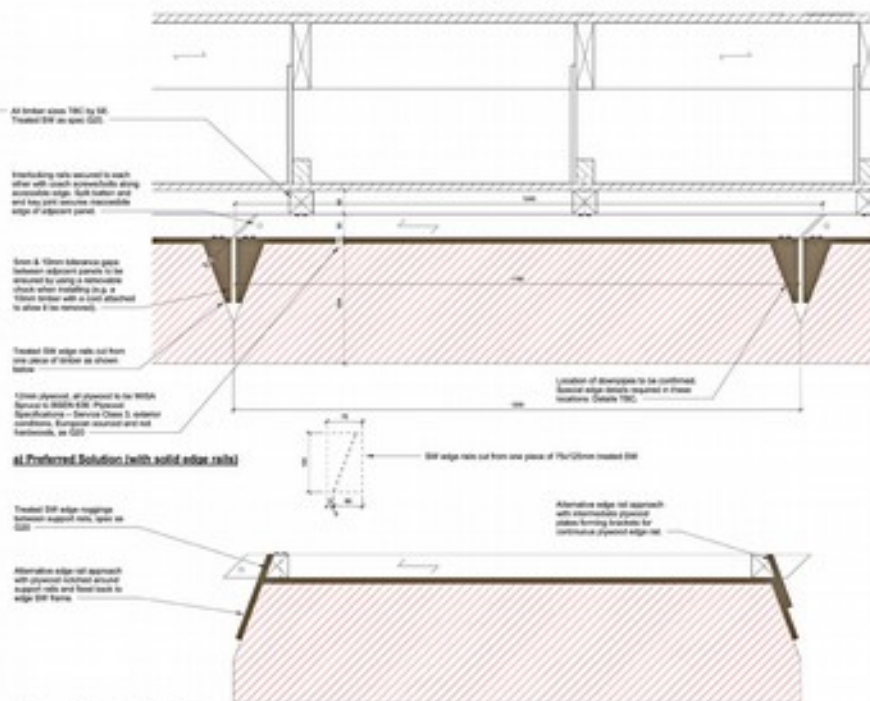




Sketch 3D - Front of Panels and Support Rails



Sketch 3D - Back of Cassettes Showing Support Rails



Thatch Cassettes Plan & Options

**NOTE:**  
Check for staining & fixings within  
the thatch first floor ceiling.  
Do not use the information in this drawing without checking all dimensions in  
G23.  
Do not use any more information for other sections, sections, etc. in any other  
drawings or drawings without consent.  
Do not reproduce any part of this drawing without prior written consent.

**NOTE:**  
All fixings and support rail  
sizing TBC by SE for loading  
and wind suction.

Cassettes are screwed along  
the edge of 1 horizontal and 1  
vertical edge. All other edges  
restrained by interlocking rails.

FOR INFORMATION

**ARCHITYPE**

Project: UEA Exemplary Low Carbon Building Project  
Client: UEA / Morgan Sindell  
Design: Thatch Panels - Around Strip Windows  
Project: 0000 00120  
Date: As indicated @ A1  
Scale: 01/05/14  
Drawing: 00/17  
Sheet: 1/10





















Reclaimed Iroko Cladding







LIGHT SAND

SAWN

PLAIN

FULL SAND



Fit Out

## CONSTRUCTION MATERIALS



**ECONOVATE ECONOBLOCK**  
£1 / block

2 2



**IBSTOCK ECOTERRE unfired clay**

2



**HEMPCRETE BLOCK**

1 3

Add a card...

## INTERNAL MATERIALS



**NETTLE FABRIC**

2 3



**MOSS WALL TILES**

2 4



**3Form**

1 2



Add a card...

## Bioresin cladding ideas



**BIOTEX**

4 9



**wool165 naturalia**

1



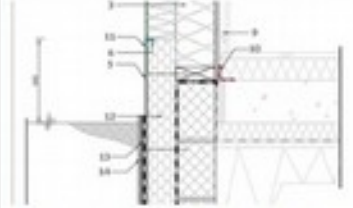
**ona337 Richlite Rainshadow**

1



Add a card...

## EXTERNAL CLADDING



**NBT RENDER SYSTEMS £65 supply £130-140 installed**

2 3



**RESISTA £45/m2 supply**

2 3



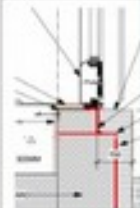
**TRESPA £45/m2 supply**

2 2



Add a card...

## EXTERNAL



**PRECAST CONCRETE FOR 277LIN**

4 2



**JACKSON INSULATION**

1 3



**HYDRODUC**

2



Add a card...



## MATERIALS

and costs



OXIDE

slab

## INTERNAL MATERIALS



### MOSS WALL TILES

2 4



### 3Form

1 2



### PORCELAIN FLOOR / WALL TILES

1 1

### COCO MATTING - HADLEIGH

2

### LOCAL EARTH PRODUCTS

1

### CLAYTEC CLAY BOARD

Add a card...

## Bioresin cladding ideas

### BIOTEX

4 9



Material	Resinoid	Notes	Technical	Material
Wood	Wood	Wood	Fire resistance	Medium
Country of origin	Finland	Finland	UV resistance	Medium
Style	Wood	Wood	Weather resistance	Medium
Material code	Wood	Wood	Scratch resistance	Medium
	Wood	Wood	Weight	Medium

### woo165 naturalia

1



Material	Resinoid	Notes	Technical	Material
Other materials	Wood	Wood	Fire resistance	Medium
Country of origin	Finland	Finland	UV resistance	Medium
Style	Wood	Wood	Weather resistance	Medium
Material code	Wood	Wood	Scratch resistance	Medium
	Wood	Wood	Weight	Medium

### ona337 Richlite Rainshadow

1



Material	Resinoid	Notes	Technical	Material
Wood	Wood	Wood	Fire resistance	Medium
Country of origin	Finland	Finland	UV resistance	Medium
Style	Wood	Wood	Weather resistance	Medium
Material code	Wood	Wood	Scratch resistance	Medium
	Wood	Wood	Weight	Medium

### woo182 UPM Profi Composite

1

Add a card...

## EXTERNAL CLADDING

2 2

2 2



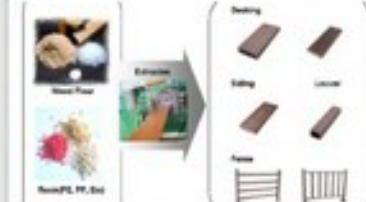
### MEDITE TRICOYA £25/m2 supply

1 3



### OTHER ...

1 1



### WOOZEN (WOOD FLOUR)

1 2

Add a card...

## EXTERNAL ELEMENTS

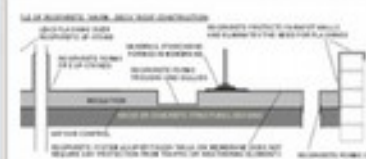
### HYDRODUCT 200

2



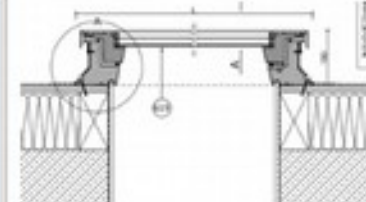
### ISOQUICK

4



### ROOFKRETE

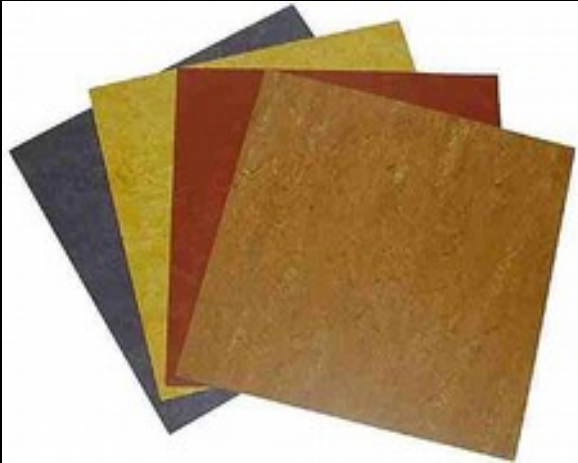
1 3



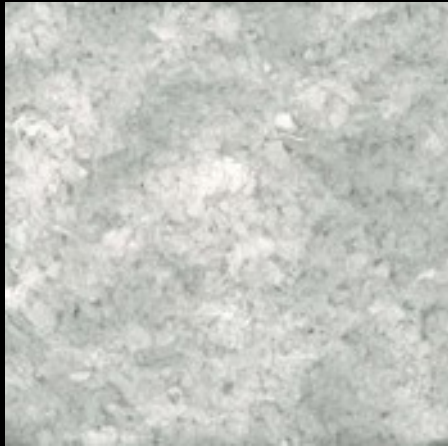
### FAKRO FLAT ROOFLIGHTS

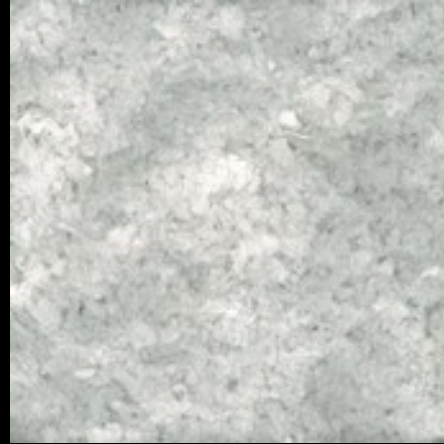
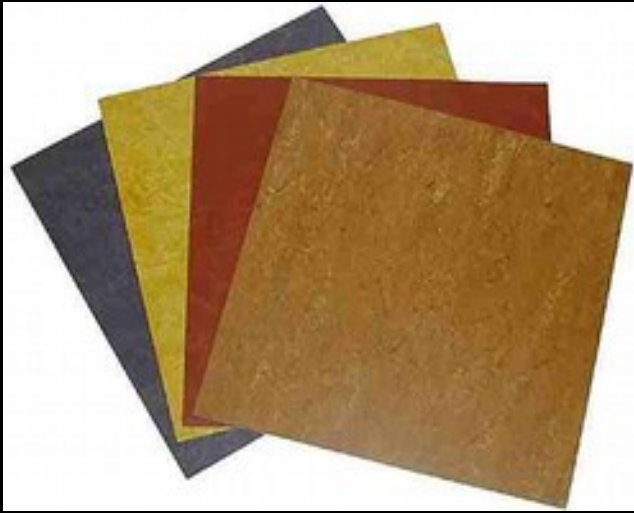
2 5

Add a card...











Enhanced Handover

# Soft Landings and 3 Year POE





Completed Building



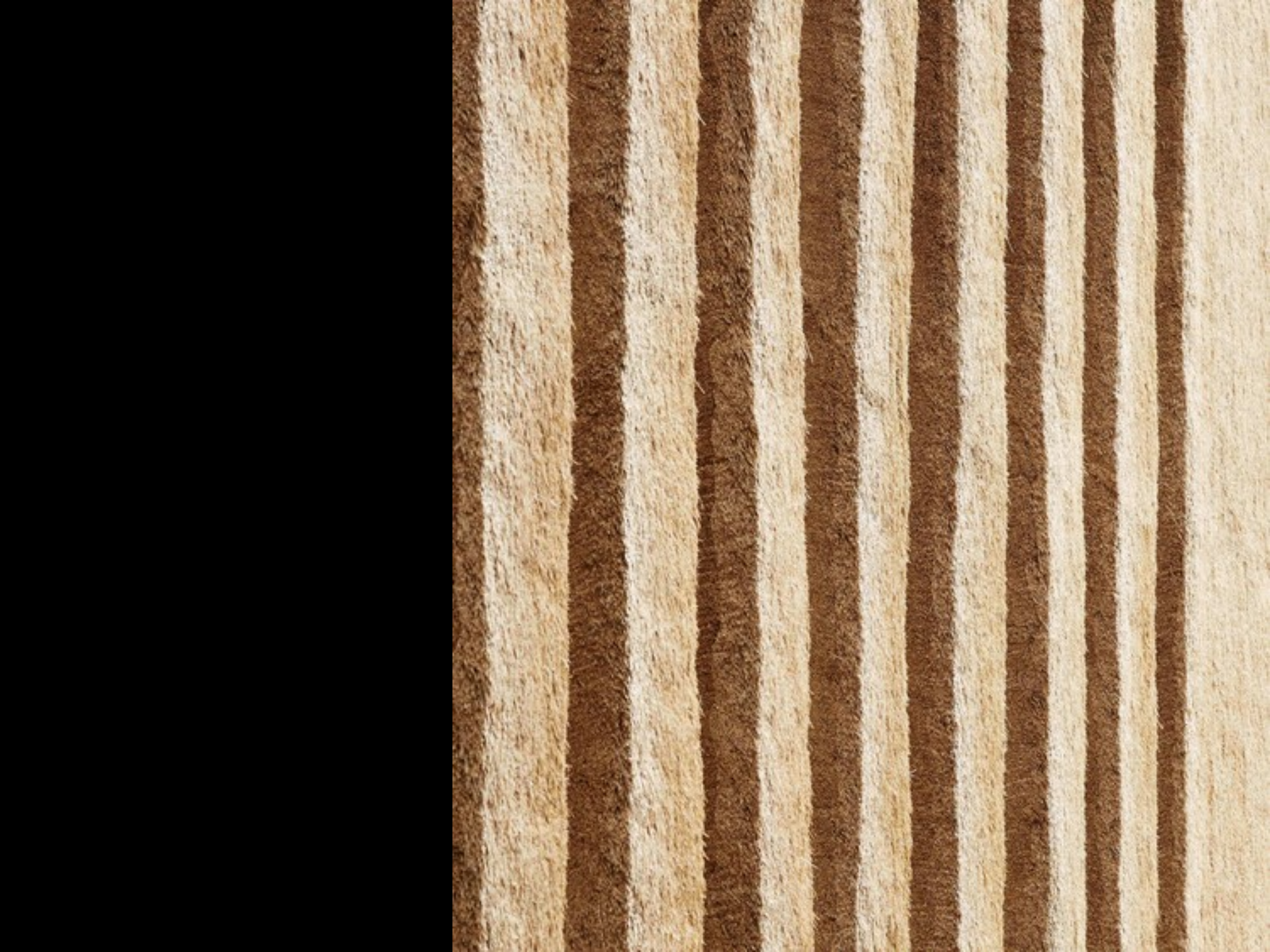
























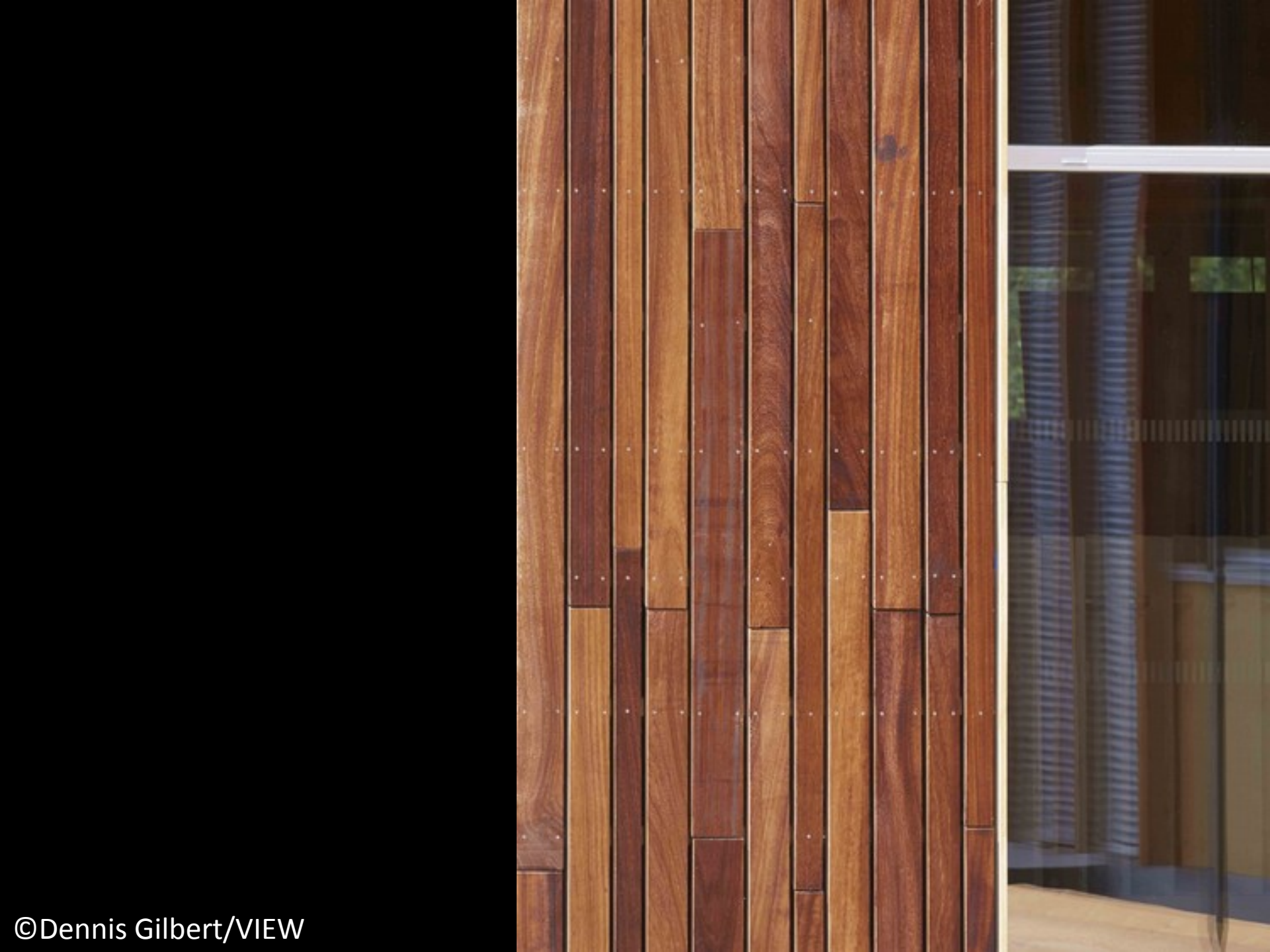




























































# SUSAN GUNN

.CO.UK







# Passivhaus

## Passive House Verification



Building:	NRP Enterprise Centre		
Location and Climate:	East Anglia	East Anglia	
Street:	University Drive		
Postcode/City:	Norwich		
Country:	UK		
Building Type:	University teaching, small businesses and exhibition/conference		
Home Owner(s) / Client(s):	UEA		
Street:			
Postcode/City:	Norwich		
Architect:	Architype		
Street:	18 Leathermarket St		
Postcode/City:	London SE1 3JA		
Mechanical System:	BDP		
Street:	16 Brewhouse Yard		
Postcode/City:	London		
Year of Construction:	2013		
Number of Dwelling Units:	n/a		
Enclosed Volume V <sub>e</sub> :		m <sup>3</sup>	
Number of Occupants:	570.0		
Interior Temperature:	20.0	°C	
Internal Heat Gains:	3.5	W/m <sup>2</sup>	

### Specific Demands with Reference to the Treated Floor Area

Treated Floor Area:	3222.8	m <sup>2</sup>		
Applied:	Monthly method			
Specific Space Heating Demand:	7	kWh/(m <sup>2</sup> a)	15 kWh/(m <sup>2</sup> a)	Yes
Heating Load:	9	W/m <sup>2</sup>	10 W/m <sup>2</sup>	Yes
Pressurization Test Result:	0.6	h <sup>-1</sup>	0.6 h <sup>-1</sup>	Yes
Specific Primary Energy Demand (DHW, Heating, Cooling, Auxiliary and Household Electricity):		kWh/(m <sup>2</sup> a)	120 kWh/(m <sup>2</sup> a)	
Specific Primary Energy Demand (DHW, Heating and Auxiliary Electricity):		kWh/(m <sup>2</sup> a)		
Specific Primary Energy Reduction through Solar Electricity:		kWh/(m <sup>2</sup> a)		
Frequency of Overheating:	4	%	over 25 °C	
Specific Useful Cooling Energy Demand:		kWh/(m <sup>2</sup> a)	15 kWh/(m <sup>2</sup> a)	
Cooling Load:	4	W/m <sup>2</sup>		

We confirm that the values given herein have been determined following the PHPP methodology and based on the characteristic values of the building. The calculations with PHPP are attached to this application.

Issued on:

Signed:

# BREEAM Outstanding

BREEAM® UK

Code for a Sustainable Built Environment  
[www.breeam.org](http://www.breeam.org)

## Interim Certificate – Design Stage

This is to certify that:

**UEA Enterprise Centre**  
**University Drive**  
**Norwich**  
**Norfolk**  
**NR4 7TJ**

has been assessed to:

**BREEAM New Construction 2011: Education**  
**(Fully Fitted)**

by a licensed assessor for:

**Morgan Sindall**

and has achieved a score of 90.8%

**Outstanding**



Certificate Number: **BREEAM-0045-6509**

Issue: **01**

**12 August 2015**

Date of Issue

Signed on behalf of BRE Global Ltd.

**Gavin Dunn**

Director, BREEAM

**Morgan Sindall**

Principal Contractor

**rfl 3PM**

Project Management

**Morgan Sindall - Stuart Thompson**

BREEAM Accredited Professional

**BDP**

Assessor Company

**Philip Gray**

Licensed Assessor

**PG21**

Assessor Number

**Archtype**

Architect

**BDP**

Building Services / Structural Engineer

**Churchman Landscape**

Landscape Architect



BF1226 Rev 1.2

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**bre**

Page 1 of 2

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# In Occupation

All office suites and co-working desks are either contracted or under firm commitment

Tenants range from the built environment sector to finance and business to business development companies

Co-working desks sold to a number of companies who have come into the building to meet with our earliest arrival tenants

Currently there are 4 virtual tenants with the likelihood of more

12 different reservations for conferences, including up to next summer

21 room bookings taken, including some which have already taken

Students now in the building

# Press Coverage

Building

## Local Hero

Architype's low-energy Enterprise Centre at Norwich Research Park pairs vernacular materials with Passivhaus principles

Words

Max Fearnley

Photos

Andrew Gilbert



Left

The Enterprise Centre forms a new gateway to UEA's Norwich Research Park and features an innovation lab, a 300-seat theatre, flexible workspaces, teaching and learning facilities, as well as business incubators and incubator units for SMEs and start-ups in the low-carbon sector. By placing academic and business users side by side, the centre aims to foster innovation, stimulate smarter ways of working, promote industry standards and create new supply chains. It was delivered using a Single Point Delivery form of contract that promotes collaborative working practice, with main contractor Morgan Sindall as the Single Point Deliverer.

Below

The reception desk, designed by Foster Associates, was recycled from the university's Sainsbury Centre for Visual Arts (1976).

The Enterprise Centre at the University of East Anglia's Norwich Research Park, built by a team including architect Architype and intended to encourage the cooperation of academia and new business, is described as the UK's greenest commercial building.

In terms of sustainability, its distinguishing feature is that it has been constructed in such a way that its embodied energy is virtually negative. Photosynthesis combines water and carbon dioxide using solar energy and releasing oxygen. The process produces plant material, most of which decomposes as fast as it is made and returns the carbon dioxide to the atmosphere. The carbon cycle in nature is in equilibrium until we start to burn carbon fuels. When we fix plant material into a building for 100 years or so, that is an offset for whatever carbon fuel we have burnt elsewhere.

Architype's embodied energy calculations give a figure of 440kgCO<sub>2</sub>/sqm across the 100-year life cycle. This equates to a quarter of the lifetime emissions of a conventionally constructed university building of equal size, but I am surprised that it isn't a negative number.

Almost every part of the building is based on timber or cellulose, though there are exceptions; the ground floor was going to be suspended timber until it was replaced by a low-carbon concrete raft for economic reasons. The timber sheathing that replaces plasterboard raises the thermal capacity of the building, and is a favourite material for art gallery walls. Wood wool acoustic boards also offer low embodied energy. The attention to the possibilities inherent in the material shows in every part of the construction detail.





# Press Coverage

28

Buildings  
University

## It's only natural

When Adapt Low Carbon asked Architype to design its Enterprise Centre, a bio-building was the obvious choice

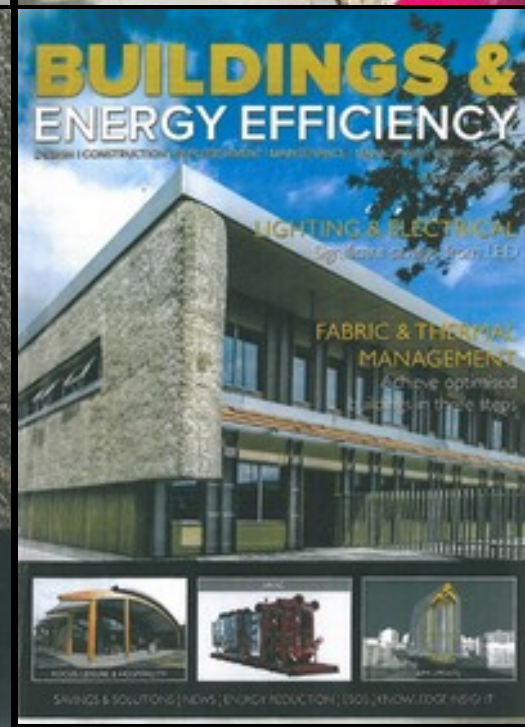
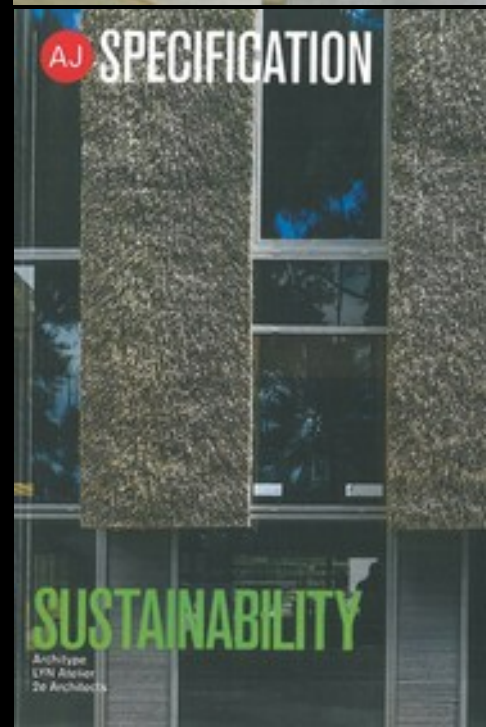
Words: Eleanor Young Photographs: Dennis Gilbert



Right With its thatch as a rainscreen cladding, the highly insulated walls appear even denser. Left The closer you get the hairier the thatch appears.

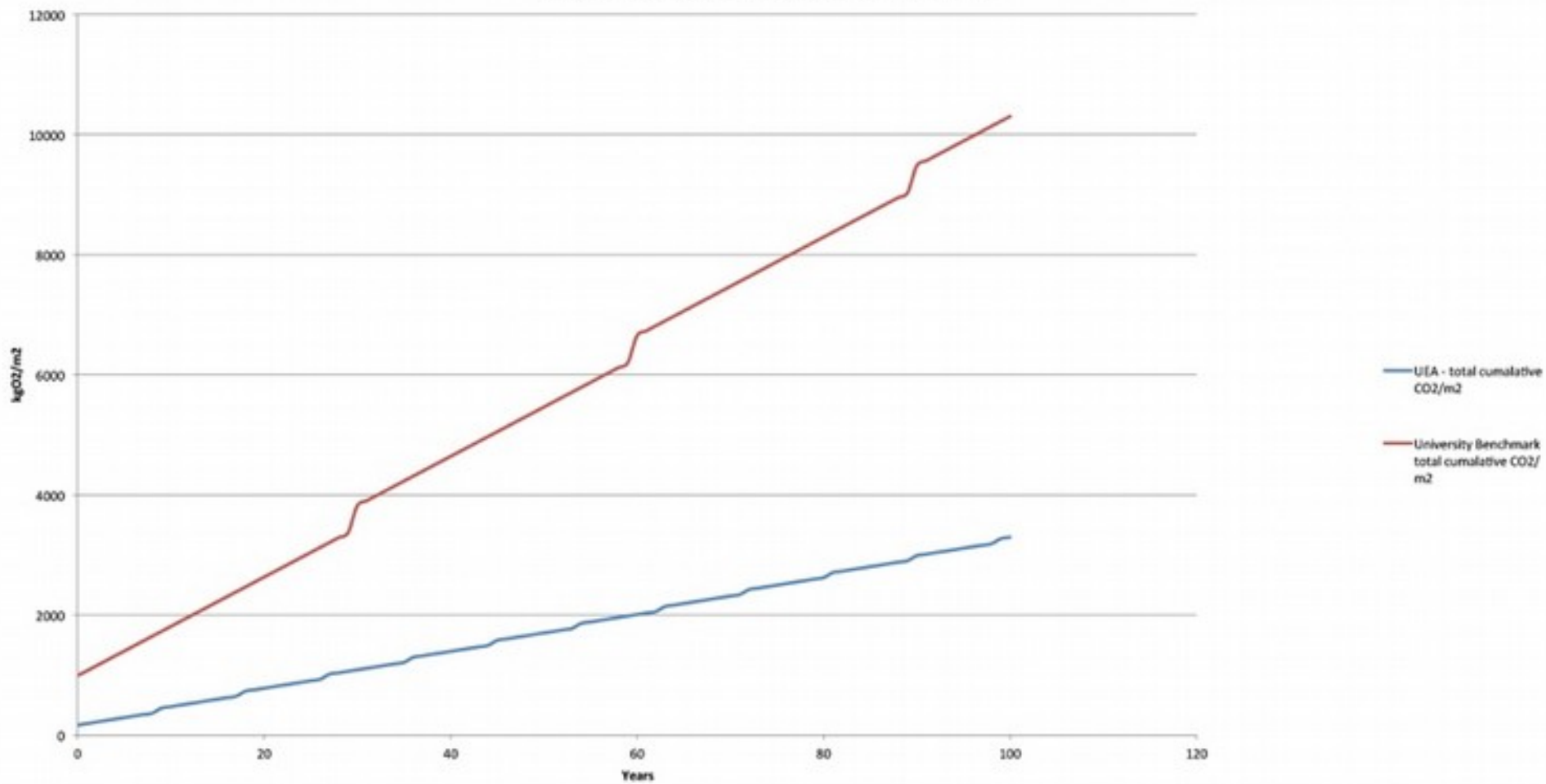


# Press Coverage





UEA Lifecycle Carbon Vs Typical University



# SEE THE LIGHT

The sustainable building conference for professionals

**GEARING UP FOR 2020**

**13 NOV 2015**